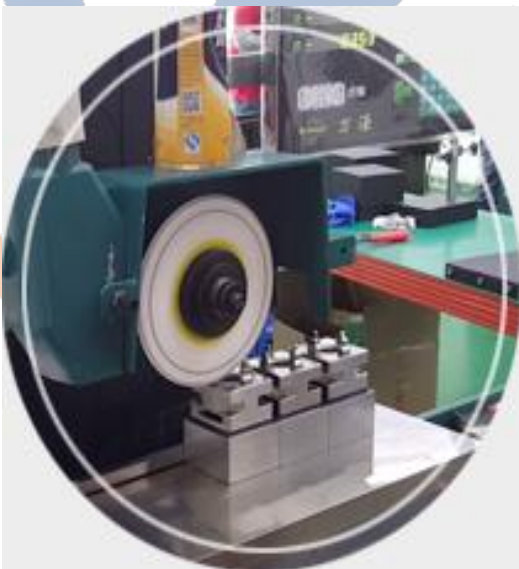




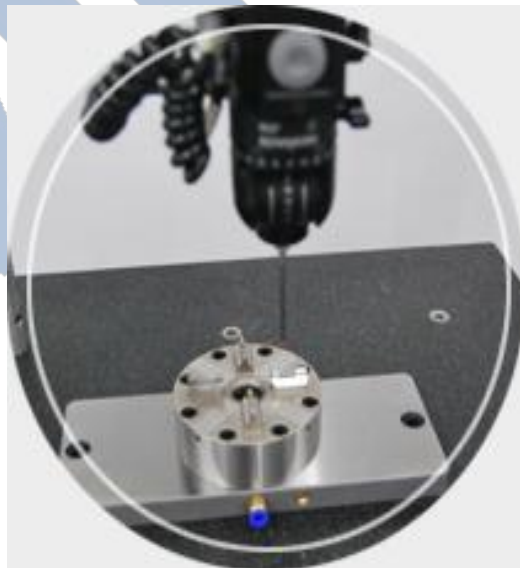
Manufacturing shop



producing departments



Grinding chuck



Testing chucking

Producing Equipment



Mazak CNC machine center



KENT grinding machine



CNC lathe machine



coordinate grinding



HEXAGON Coordinate Measuring machine



TESA HITE

Nikon Projector



TESA-μHITE



HE-ES serials EDM die sinking system

chuck

HE-C06411

HE-C06413

HE-C06415

HE-C06416



P2

P2

P2

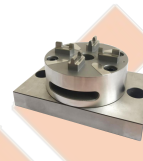
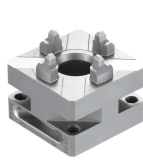
P3

HE-C06418

HE-C06421

HE-C06422

HE-C06423



P3

P4

P4

P4

HE-C06430

HE-C06431

HE-C06433

HE-C06434



P5

P5

P6

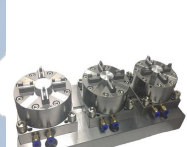
P6

HE-C06432

HE-C06436

HE-C06437

HE-C06435



P5

P6

P7

P7

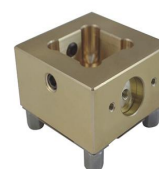
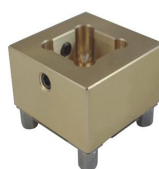
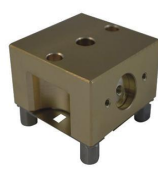
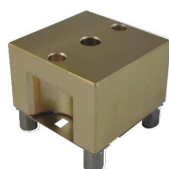
EDM brass electrode holder

HE-E06460

HE-E06461

HE-E06445

HE-E06446



P11

P11

P11

P12

HE-E06452



P12

HE-E06453



P12

HE-E06451



P13

HE-E06454



P13

Centering plate

HE-C06441



P10

HE-C06440



P10

HE-C06439



P10

Chucking spigot /Holder/other parts

HE-C06491



P9

HE-C06492



P9

HE-C06493



P9

HE-C06494



P9

HE-C06480



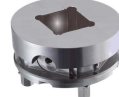
P14

HE-C06481



P14

HE-C06482



P14

HE-C06483



P15

HE-C06484



P15

HE-C06485



P15

HE-S06478



P13

HE-S06479



HE-H06504	HE-M06514	HE-C06488	HE-C06495	HE-C06496
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P17



P17



P16



P16



P16

EDM testing tool

HE-S06519	HE-S06520	HE-S06520-2	HE-S06520-4	HE-S06520-6
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P18



P18



P18



P18



P18

HE-P06524	HE-Z06525	HE-z06528	HE-A06529	HE-P06530
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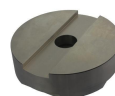
P19



P19



P19



P20



P20

Wire cut EDM tool

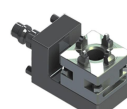
HE-W06518	HE-W06579	HE-W06580	HE-W06582	HE-W06584
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P22



P22



P23



P23



P23

HE-P06623	HE-P06628	HE-B06632	HE-B06633	HE-B06634
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P25



P24



P25



P26



P26

HE-V06603	HE-V06604	HE-V06605	HE-V06606	HE-V06607
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P27



P27



P27



P28



P28

HE-V06608	HE-V06609	HE-V06610	HE-V06611	HE-V06612
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P29



P29



P30



P30



P31

HE-V06613	HE-V06614	HE-V06615	HE-V06616	HE-V06617
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P32



P32



P33



P33



P34

HE-V06618	HE-V06588	HE-V06594	HE-H06636	HE-H06637
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P34



P35



P35



P35



P36



HE-H06638	HE-V06639	HE-V06640	HE-V06641	HE-V06642
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P36



P36



P37



P37

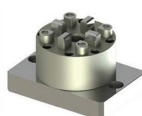


P38

HE-RS serials EDM Spark Erosion system

R type chuck 、drawbar、 pallet、 holder

HE-R06643	HE-R06644	HE-R06645	HE-R06646	HE-R06647
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P40



P40



P40



P41



P41

HE-R06648	HE-R06649	HE-R06650	HE-R06651	HE-R06652
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P41



P42



P42



P42

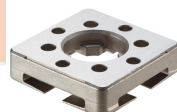


P43

HE-R06653	HE-R06654	HE-R06655	HE-R06656	HE-R06657
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P43



P43



P43



P43



P44

HE-R06658	HE-R06659	HE-R06660	HE-R06661	HE-W06519
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P44



P44



P44



P44



P22

HE-R06662	HE-R06663	HE-R06664	HE-R06665	HE-R06666
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P45



P45



P45



P46



P46

HE-R06667	HE-R06668	HE-R06669	HE-R06670	HE-R06671
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P46



P46



P47



P47



P47

HE-R06672	HE-R06673	HE-R06674
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P48



P48



P48

Heavy-duty tooling system

HE-R06675	HE-R06676	HE-R06677	HE-R06678
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P49



P49

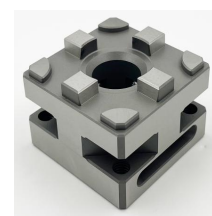
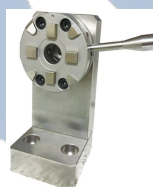
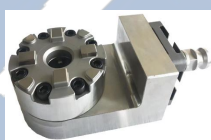


P50

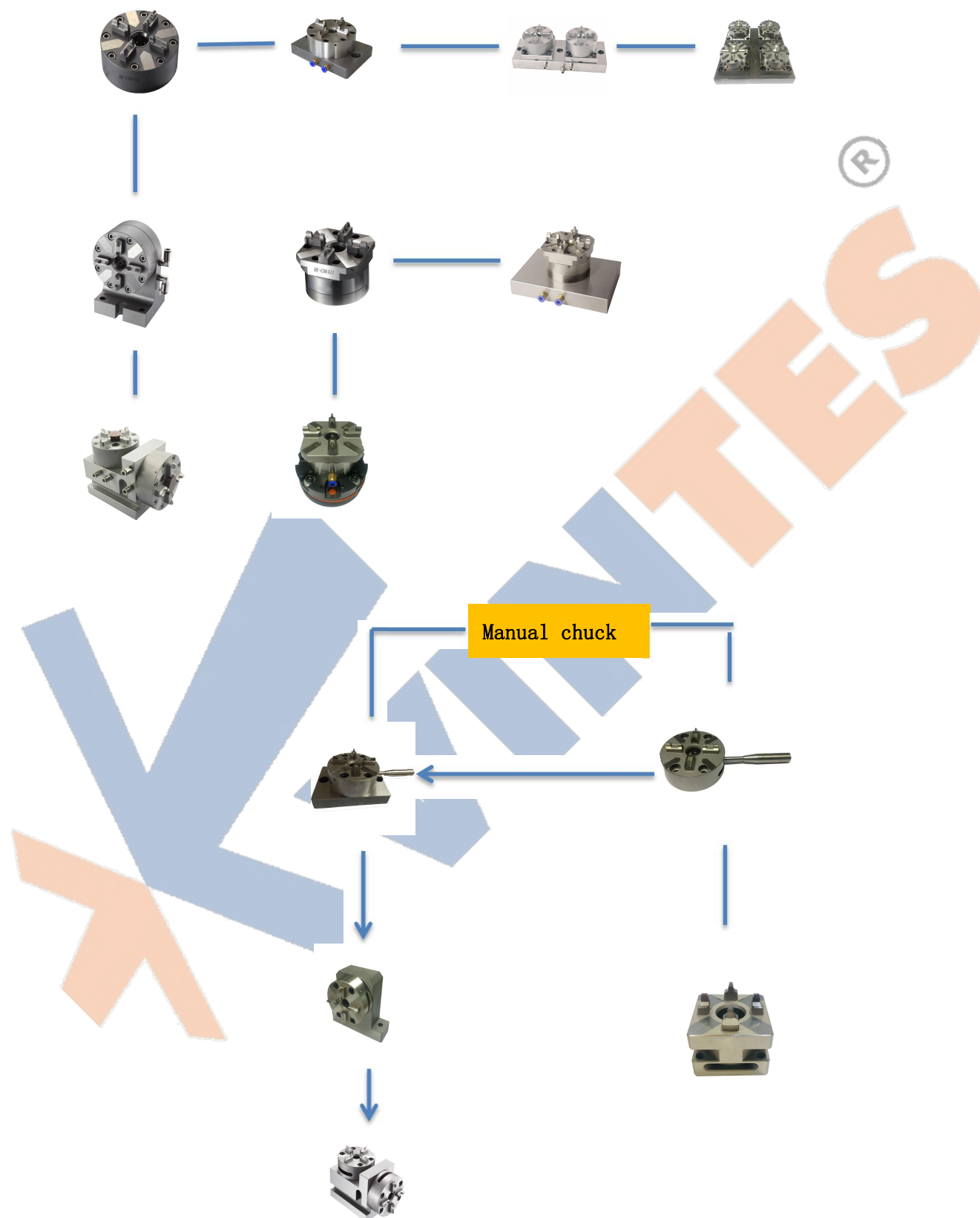


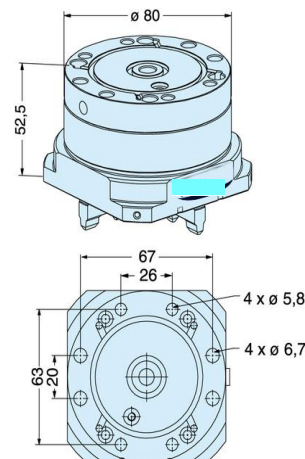
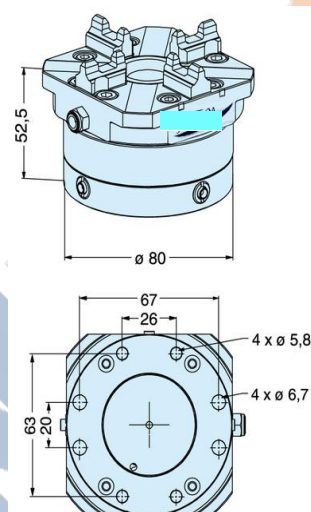
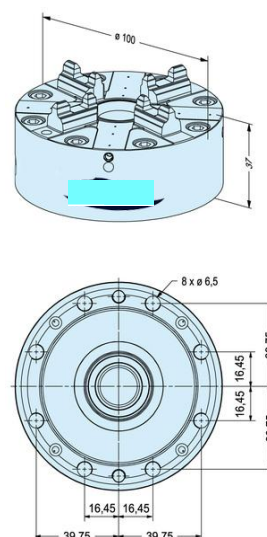
P50

New products P51-P60



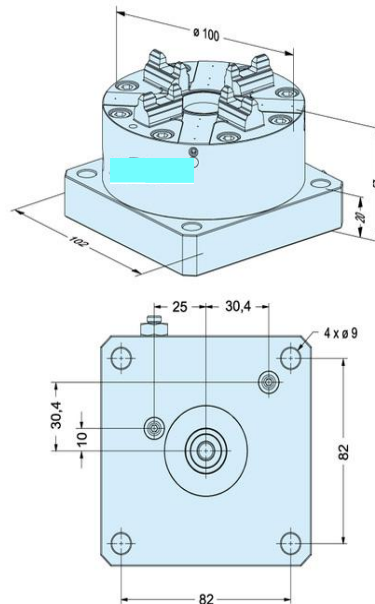
Pneumatic chuck



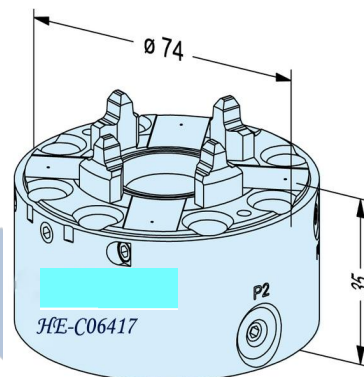
HE-C06411 Pneumatic Auto chuck**Specifications:** stainless steel , Hardened: HRC 50-55**clamp power:** 2500N**Connections:** air operation on back**Application:** automatic electrodechange on EDM sinking machines, machine tools with automatic loading, production lines**HE-C06413 EDM pneumatic chuck****Clamping:** 7000 N.**Connections:** Pneumatic valves on side, flushing on back.**Application:** for CNC or EDM machine**HE-C06415 Pneumatic chuck 100P****Version:** Steel, hardened.
Clamping power 6000 N.**Connections:** At the rear, with two lines.**Operation:** pneumatic, With control unit.**Application:** For CNC machine center.
receiving pallets $\varnothing 115 / 148$,
process EDM electrode holders,

HE-C06416 Pneumatic chuck 100

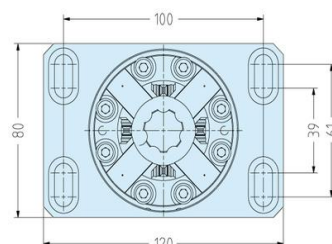
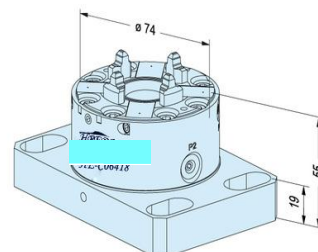
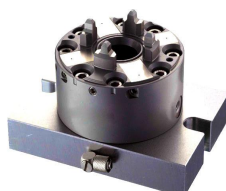
Version: Steel, hardened.
Clamping: 6000 N.
Connections: the side or at the rear, with two lines.
Operation: control unit or air gun.
Application: on CNC machine center.
 For pallets $\varnothing$ 115 /148,
 Process EDM electrode holders.

**HE-C06417 pneumatic chuck 50**

Version: System: size 50, corrosion-resistant.
Clamping: 2800 N. To be fitted with 8 M5 bolts from the front.
Application: For CNC machine EDM machine to process brass electrode.
Note: operated manual or automatical
Operation: Air connection lateral or rear

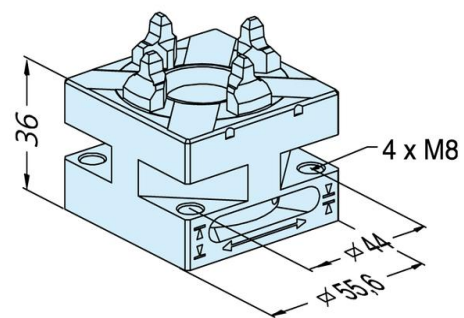
**HE-C06418 pneumatic chuck**

Version: harden, anti-corrosion.
Clamping: 2800 N.
 With 4xM8 bolts
Application: On milling and grinding EDM/WEDM machine
Note: Chuck can be operated manual
 Pneumatic connections on side

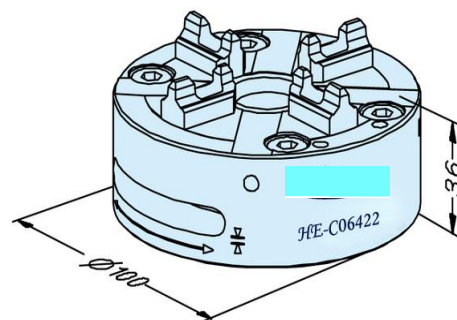


HE-C06421 Manual chuck 50

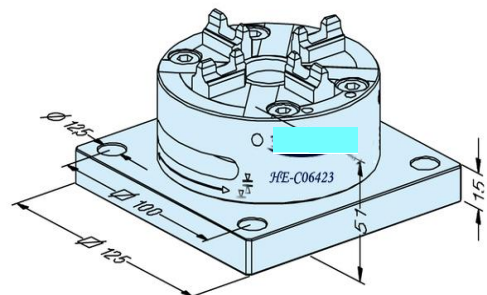
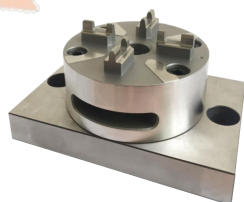
Version: Manual, Anti-corrosion.
Clamping: 4000 N.
Attachment: 4xM8 bolts from the front.
Application: On milling and grinding
 on EDM/WEDM machine .

**HE-C06422 Manual chuck 100**

Version: Manual, corrosion-resistant.
Clamping power: 10000 N.
Mount: With 4xM8 bolts supplied
Application: On milling and grinding
 EDM/WEDM machine

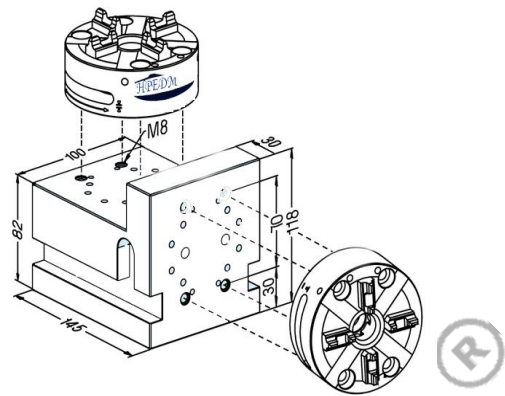
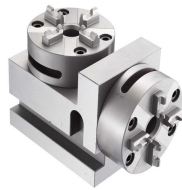
**HE-C06423 Manual chuck with plate**

Version: Manual, corrosion-resistant.
Clamping power: 10000 N.
Mount: With bolts or clamps.
Application: On milling and grinding
 machines and on EDM centers

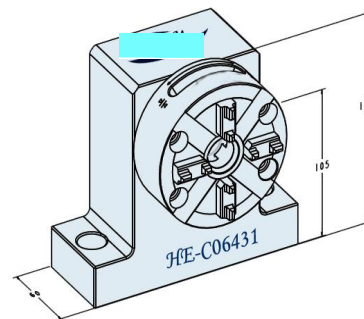
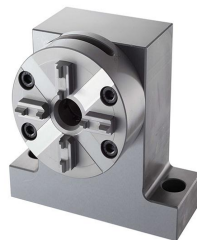


HE-C06430 Vertical block

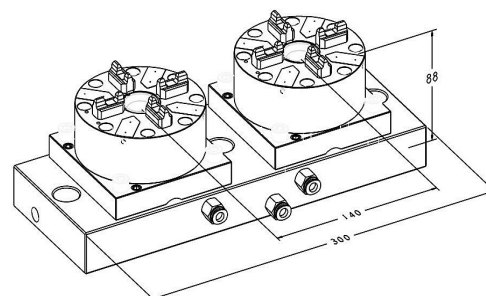
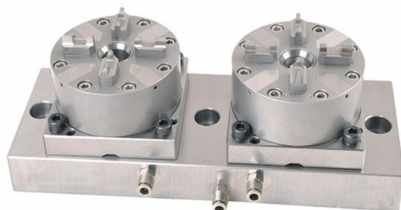
Version: Manual, Anti-corrosion
Clamping: 10000 N.
Mount: With bolts or clamps.
Application: On CNC milling machine
 EDM machine .

**HE-C06431 Vertical block with chuck**

Version: Manual, anti-corrosion.
Clamping: 10000 N.
Mount: With bolts or clamps.
Application: On CNC milling machines
 and on EDM ,WEDM machine .

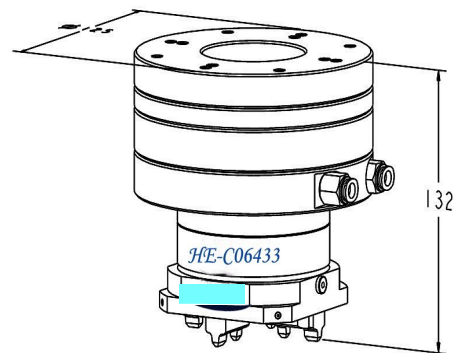
**HE-C06432 Auto chuck with plate**

Version: Pneumatic, anti-corrosion
Clamping: 10000 N.
Mount: With bolts or clamps.
Application: On CNC milling machine
 processing EDM electorde
 for mould industry

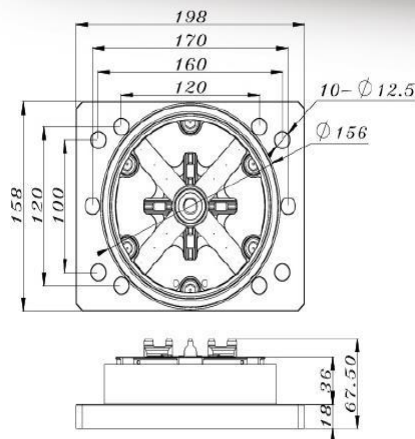


HE-C06433 EDM pneumatic chuck with plate

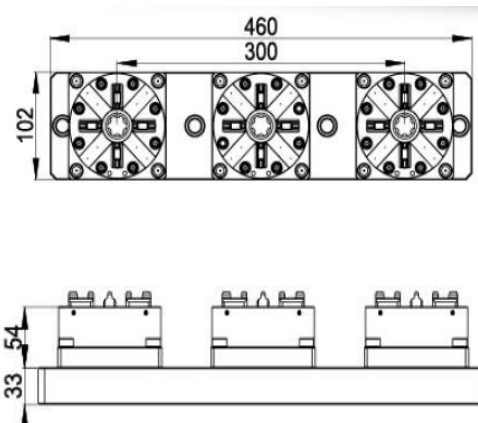
Version: Pneumatic, anti-corrosion.
Clamping: 2500 N.
Mount: With bolts or clamps.
Application: On EDM die sinking machine processing EDM electorde for mould industry

**HE-C06434 Power pneumatic chuck**

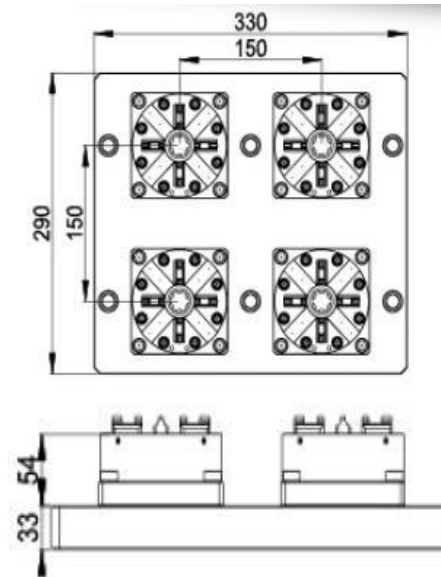
Version: Pneumatic, anti-corrosion.
Clamping: 10000N.
connection: With air gun or control unit
Application: On CNC machine Center processing EDM electorde for mould industry

**HE-C06436 3 center pneumatic chuck**

Version: Pneumatic, anti-corrosion.
Clamping: 6000N.
connection: With air gun or control unit
Application: On CNC machine Center processing EDM electorde for mould making



Version:	Pneumatic, anti-corrosion.
Clamping:	6000N.
connection:	With air gun or control unit
Application:	On CNC machine Center processing EDM electorde for mould making



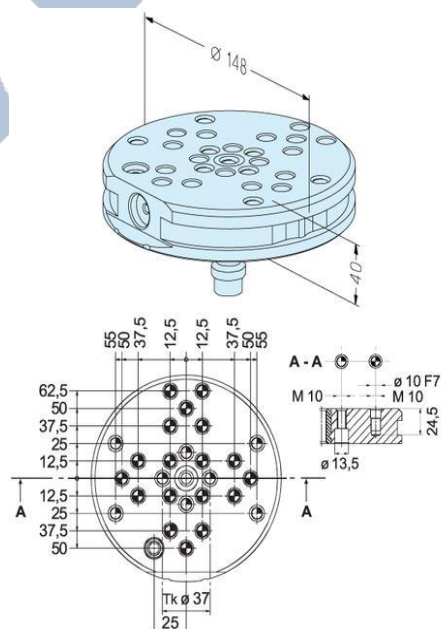
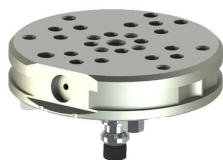
Version:	manual, anti-corrosion.
connection:	With air gun or control unit
Application:	On CNC machine Center processing EDM small parts

Repeatability: 0.01 mm



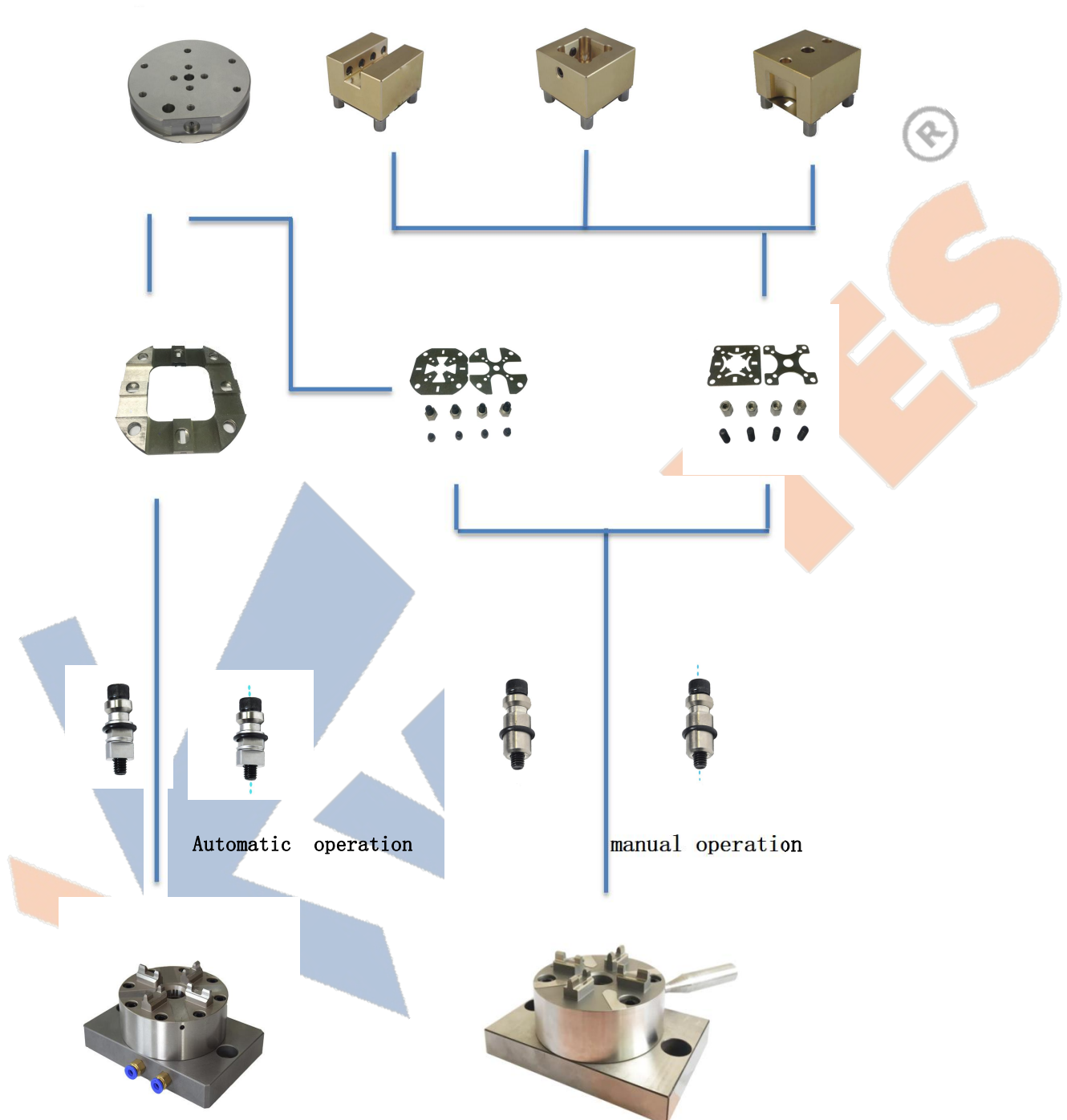
Version: with centering plate

Application: For CNC machine Auto system
be used on ITS chuck100 and power chuck



High precision CNC EDM tooling system

Standard accessory
chucking spigot
centering plate



HE-C06491 Manual chucking spigot

Version: Fixed type, manual. Bolt12.9
without flushing hole.

Application: In Electrode Holders.
For EDM and easy machining.

**HE-C06492 chucking spigot flushing**

Version: Fixed type, manual. Bolt12.9
with flushing hole.

Application: In Electrode Holders
For EDM sinking machine

**HE-C06493 Auto chucking spigot**

Version: Fixed type Automatic Bolt12.9
without flushing hole.

Application: In Electrode Holders.
For EDM sinking machine

**HE-C06494 Auto chucking spigot**

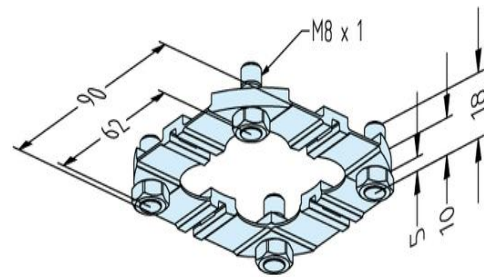
Version: Fixed type Automatic Bolt12.9
with flushing hole.

Application: In Electrode Holders.
For EDM sinking machine

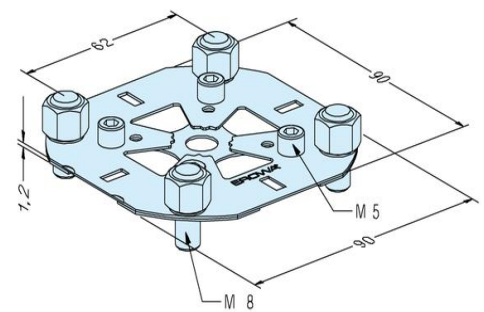
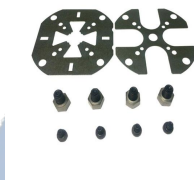


HE-C06439 Power centering plate

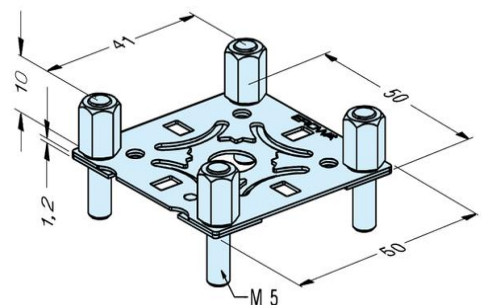
Version: including support feet
Application: for EDM Electrode Holders.
 on power chuck, pallet 148.

**HE-C06440 centering plate 100**

Version: Anti-Corrosion, including
 4 supporting feet M8 and 4 x M5
 screws per plate.
Application: for EDM Electrode Holders.
 on ITS chuck, pallet 148.

**HE-C06441 centering plate 50**

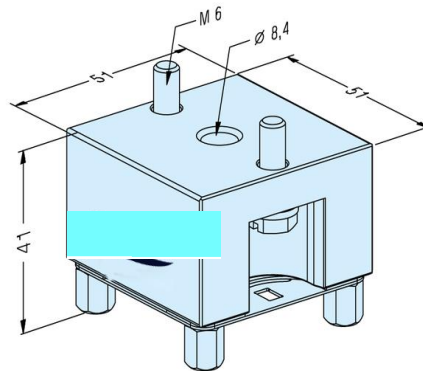
Version: Corrosion-resistant, including
 4 supporting feet
Application: for EDM Electrode Holders.
 on ITS chuck, Small workpiece



HE-E06460 EDM brass electorde holder

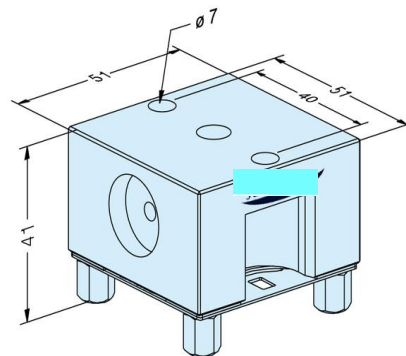
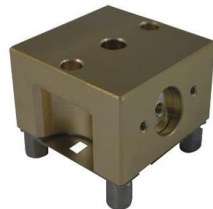
Version: surface 51 x 51 mm faced,

Application: mount electrode and workpiece
on surface of more than 50 mm.

**HE-E06461 EDM brass electorde holder**

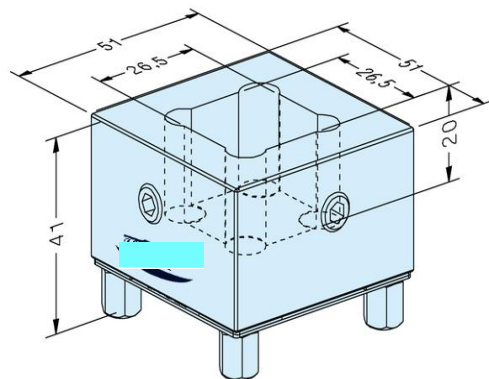
Version: Including support feet,
with chip hole

Application: for EDM Electrode sinking

**HE-E06445 EDM brass square holder**

Version: include support feet, square
25.5 mm milled,

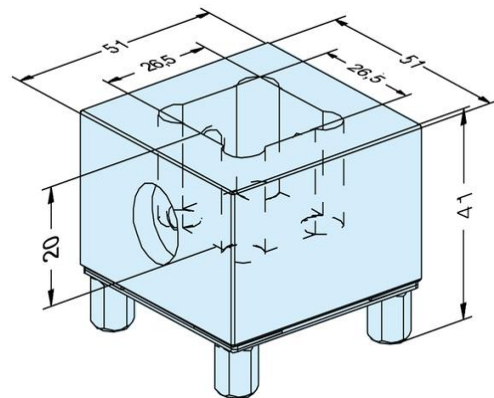
Application: mount electrode and workpiece
up to 25mm.



HE-E06446 EDM brass square holder

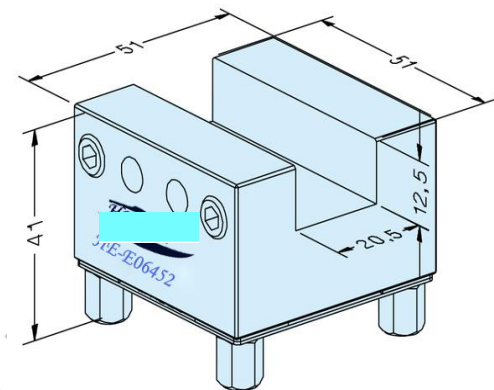
Version: with chip hole, support feet

Application: for EDM Electrode Holders.
mount electrodes and workpieces
up to 25mm.

**HE-E06452 EDM brass slot holder**

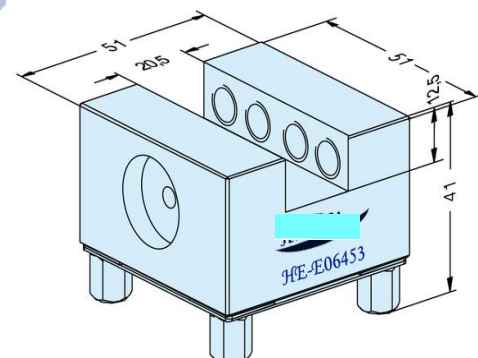
Version: including support feet

Application: for EDM Electrode on chuck.
mount electrode and workpiece
up to 20mm.

**HE-E06453 EDM brass slot holder**

Version: with chip hole, support feet

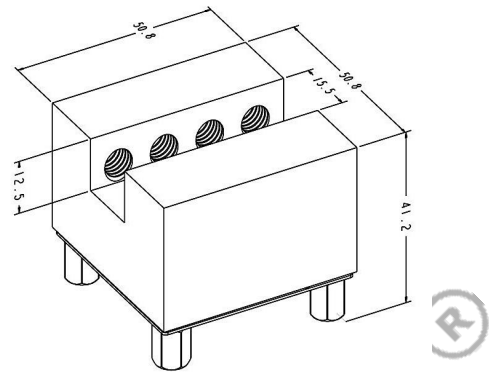
Application: for EDM Electrode on chuck.
mount electrodes and workpieces
up to 20mm.



HE-E06451 EDM brass slot holder

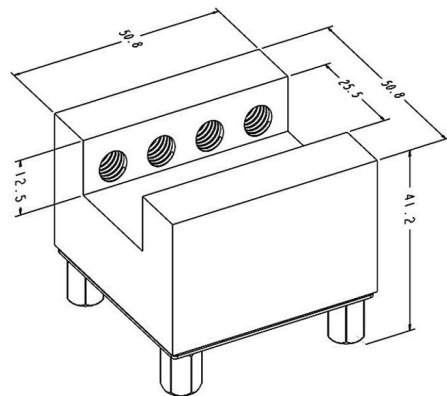
Version: including support feet

Application: for EDM Electrode on chuck.
mount electrode and workpiece
up to 15mm.

**HE-E06454 EDM brass slot holder**

Version: including support feet

Application: for EDM Electrode on chuck.
mount electrode and workpiece
up to 25mm.

**HE-S06478 Stock box for electrode**

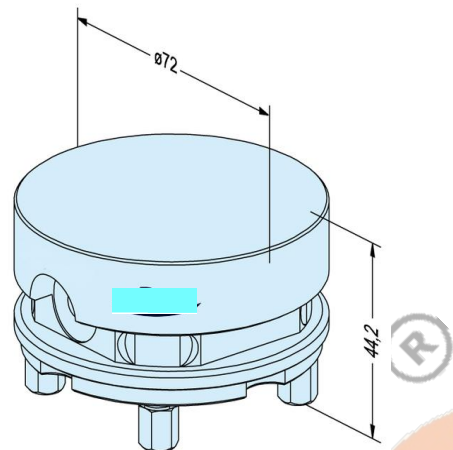
Version: plastic, be made up without gap

Application: for stock EDM Electrode holder
and other products

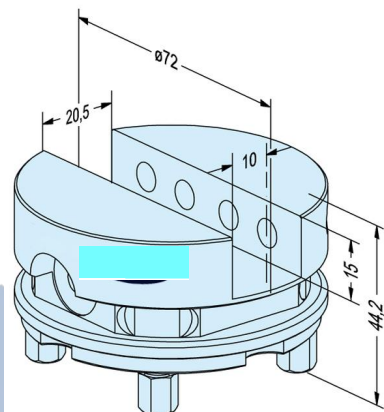


HE-C06480 Steel uniplate Ø72

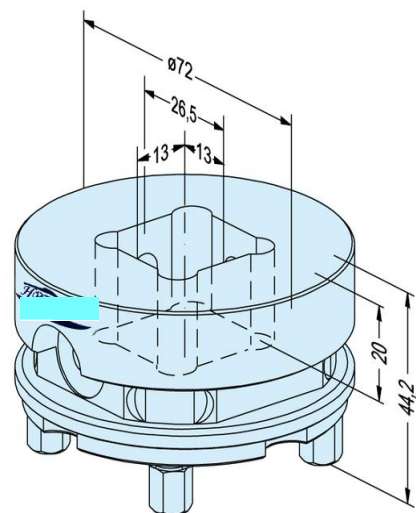
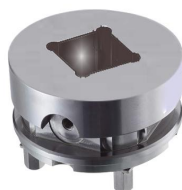
Material: Steel, corrosion-resistant
Application: mount various electrodes and workpieces
Mounting: drill mounting boreholes accord to your requirements.

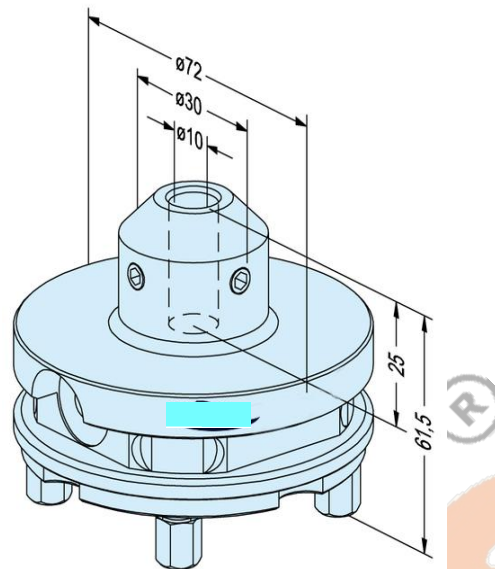
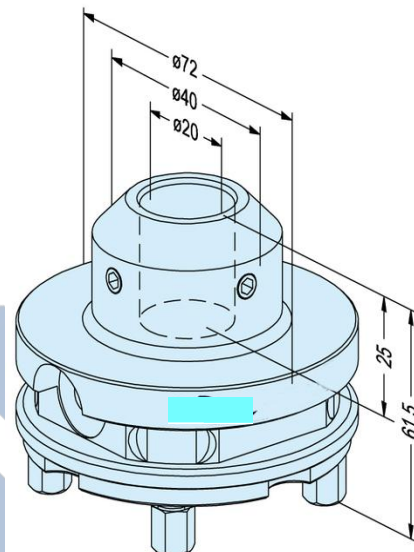
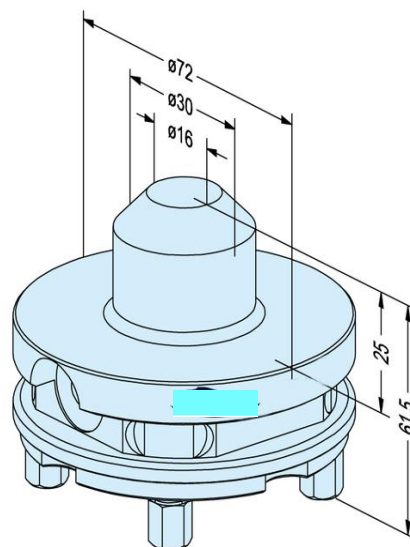
**HE-C06481 Steel slot holder Ø72**

Material: Steel, corrosion-resistant
Application: clamp electrode and workpiece up to 20mm.
Accuracy : 0.002 mm

**HE-C06482 Steel square holder Ø72**

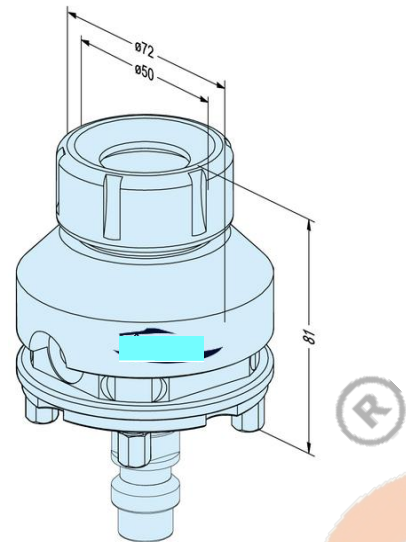
Material: Steel, corrosion-resistant
Application: clamp electrode and square workpiece up to 25mm
Accuracy : 0.002 mm



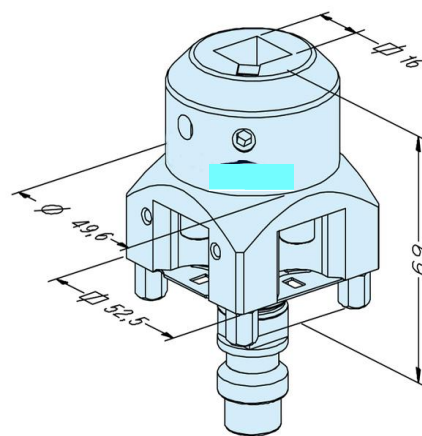
HE-C06483 Steel blank holder Ø10/Ø72**Material:** Steel, corrosion-resistant**Application:** clamp electrode and round workpiece up to 10mm**Accuracy :** 0.002 mm**HE-C06484 Steel blank holder Ø20/Ø72****Material:** Steel, corrosion-resistant**Application:** clamp electrode and round workpiece up to mm.**Accuracy :** 0.002 mm**HE-C06485 Steel blank holder /Ø72****Material:** Steel, corrosion-resistant**Application:** clamp electrode and round workpiece up to 12mm**Mount:** drill mounting borehole accord to your requirement**Accuracy :** 0.002 mm

HE-C06488 Collet chuck holder 50

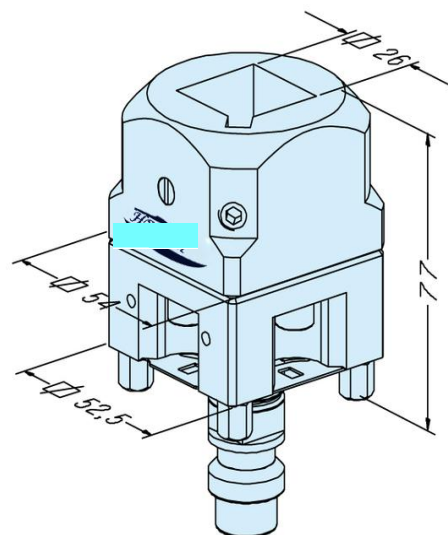
Material: Steel, corrosion-resistant
Application: clamp electrode and round workpiece up to 20 mm
Accuracy : 0.002 mm

**HE-C06495 Square 15×15 electrode holder**

Material: Steel, corrosion-resistant
Application: clamp electrode and round workpiece up to 15 mm
Accuracy : 0.002 mm

**HE-C06496 Square 25×25 electrode holder**

Material: Steel, corrosion-resistant
Application: clamp electrode and round workpiece up to 25 mm
Accuracy : 0.002 mm



HE-H06504 Adjustable EDM CHUCK

Version: Can be adjusted in X,Y,Z axis.

Application: For EDM sinker machine

**HE-M06514 Magnetic Chuck**

Version: with power centering plate

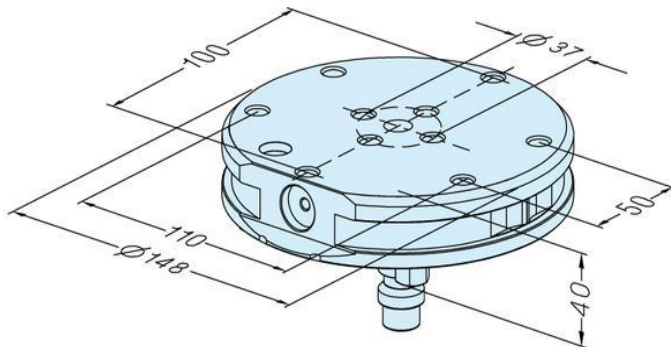
Application: For EDM and grind machine

Note: size can be customized

**HE-P06489 CNC Auto 148 pallet**

Version: with centering plate

Application: For CNC machine Auto system
be used on ITS chuck100 and power chuck



HE-S06519 Sensor with ball ø 6mm

Version: Fixed type, standard ball 6mm.

Application: Find zero point on EDM machine

**HE-S06520 Sensor ø5 spring type**

Version: Flexible. Holder with spring loaded pin

Application: Automatic measurement of workpieces on CNC EDM machine

**HE-S06520-2 sensor pin Ø2mm**

Version: Tungsten carbide, incl adapter part, without spacer washer

Application: Replacement of pins in sensors HE-S06520 or ER-010562

**HE-S06520-5 sensor pin Ø5mm**

Version: Tungsten carbide, incl. adapter part, without spacer washer

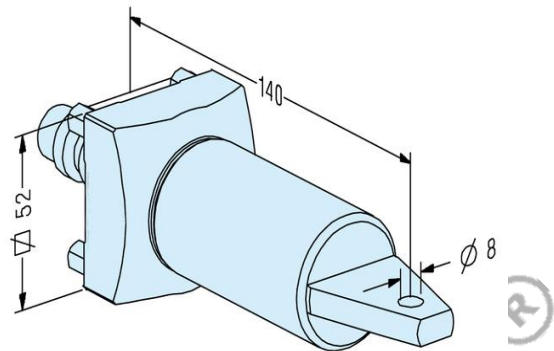
Application: Replacement of pins in sensors HE-S06520 or ER-008638



HE-P06524 Reference pin

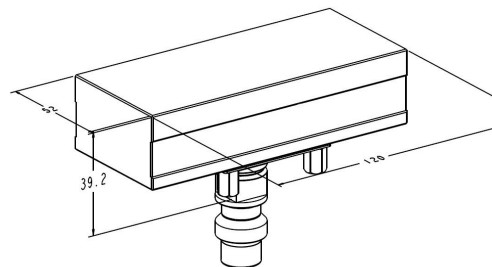
Material: Hardened, ground, borehole 8 mm.

Application: To determine reference measure on horizontal chucks.

**HE-Z06525 CNC zero point gauge**

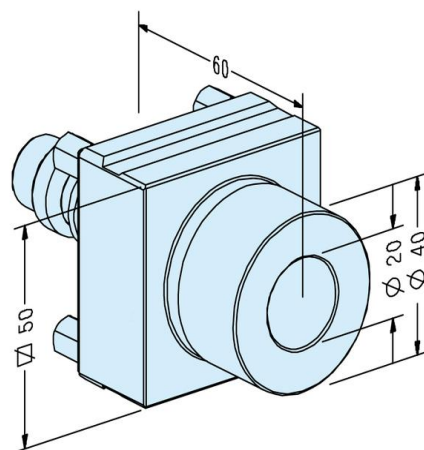
Material: Hardened, ground,

Application: To determine reference measure on horizontal chucks In X Y axis

**HE-Z06528 CNC zero point gauge**

Material: Hardened, ground,

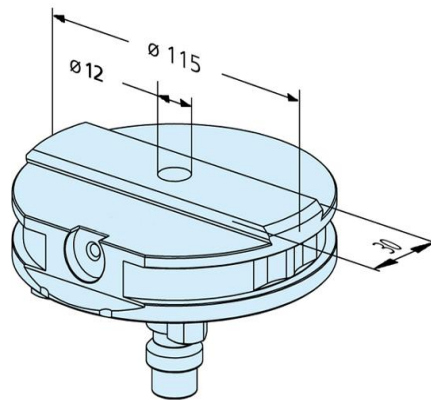
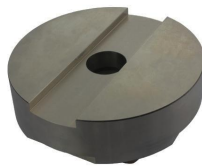
Application: Alignment of ITS chucks in radial axial position



HE-A06529 Alignment pallet

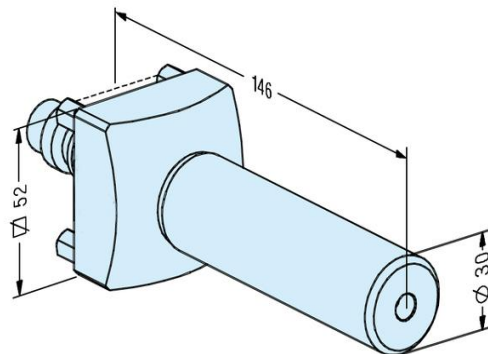
Material: Hardened, ground,

Application: Alignment of ITS chucks in radial, axial and angular position

**HE-P06530 Checking pin**

Material: Hardened, ground,

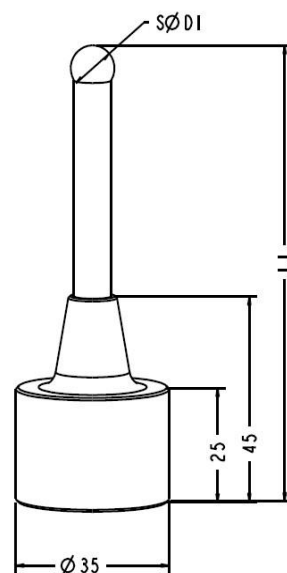
Application: Alignment of ITS chucks in radial, axial and angular position

**HE-L06505 Magnetic locating ball**

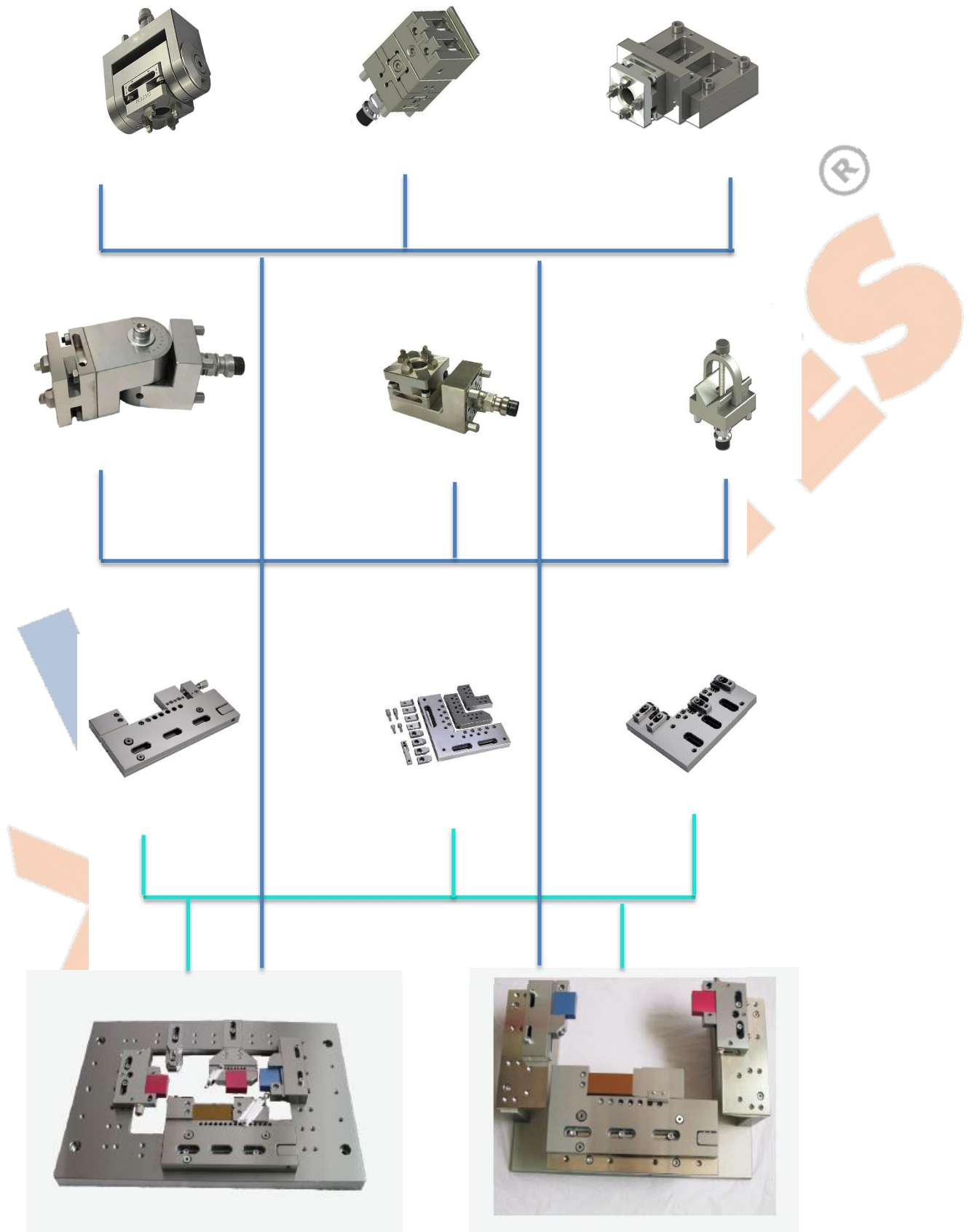
Material: stainless steel, with magnetic plate

Application: on EDM machine worktable

Note: size can be customized



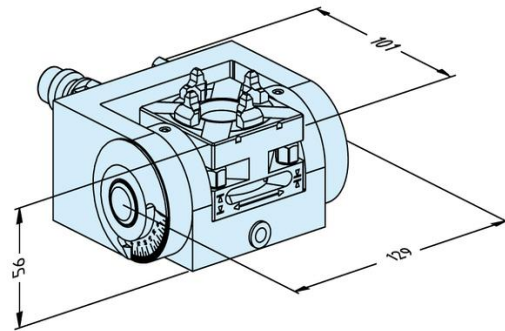
Wire-cut EDM tooling system



HE-W06518 Angle clamping QuickChuck 50

Material: Chuck 50, angle can be set

Application: On WEDM or EDM machine.
fit lateral electrode to casting tools

**HE-W06519 Angle rotate clamping Chuck 50**

Material: Chuck 50, angle can be set

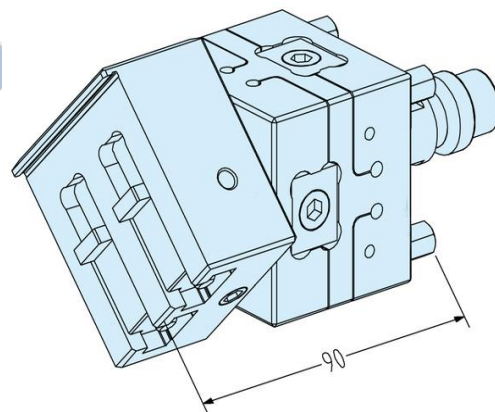
Application: On WEDM or EDM machine.
fit lateral electrode to casting tools.

**HE-W06579 Angle rotate clamping vise**

specification: For adjustable workpiece positioning in three axes. Continuously able to rotate around 360° .

Clamp size: 0 - 100 mm

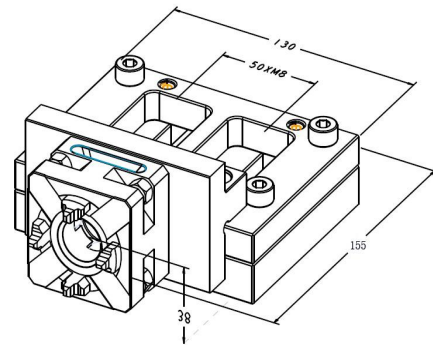
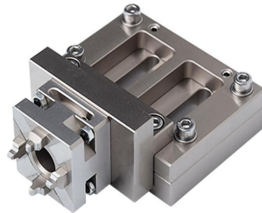
Application: On WEDM machine.



HE-W06584 Wire cut Chuck 50

specification: can be adjusted in three axes. manual operation, with chuck

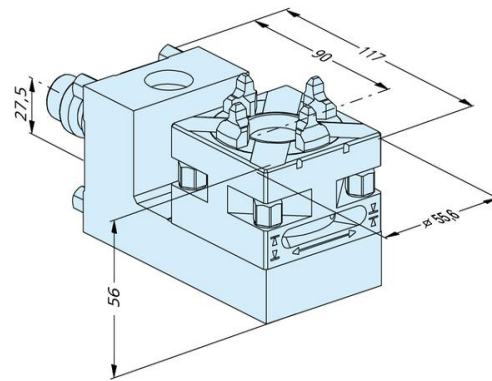
Application: On WEDM or EDM machine.

**HE-W06580 Extension quick chuck 50**

specification: with QuickChuck 50 is suitable for the accommodation of workpieces and electrodes that have to be machined in a vertical and in a horizontal position.

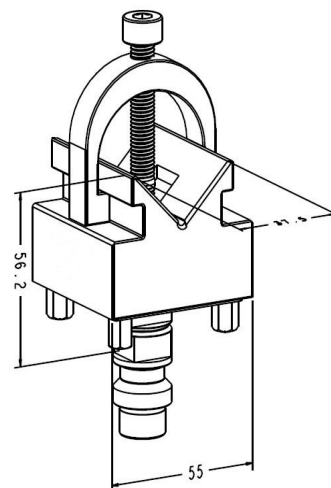
Application: On WEDM or EDM machine.

clamp size: 80mm

**HE-W06582 Wire cut clamp holder**

specification: To clamp round parts in prismatic slot

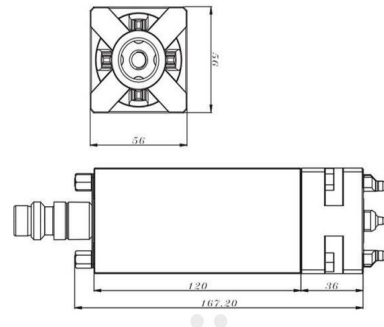
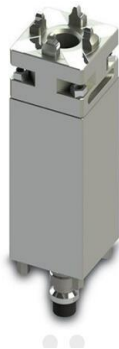
Application: On WEDM machine.



HE-W06581 Extension quick chuck

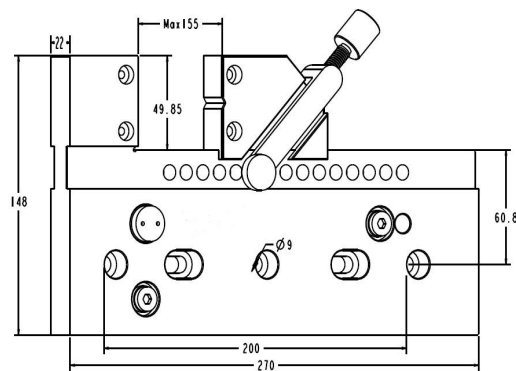
specification: 56x56x150mm. with quick chuck

Application: On EDM or WEDM machine

**HE-W06583 wire cut vise**

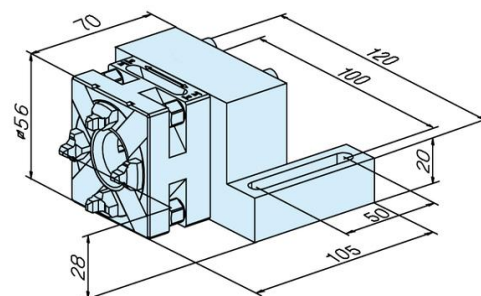
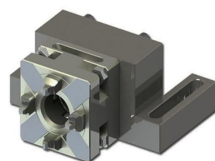
specification: Be precise adjusted in X,Y,Z axis. clamp in side easy and quickly
clamp size: 0-155mm

Application: Mount On WEDM machine

**HE-P06628 clamping chuck 50 RSM**

Version: Manual Chuck 50 on adapter plate

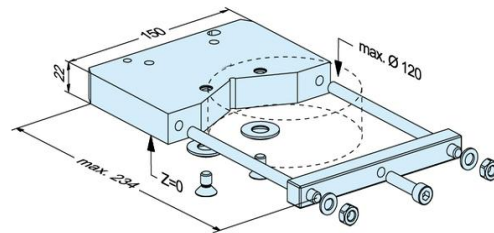
Application: Mount On WEDM machine. fitted directly to any machine bases with attachment boreholes in a 100 mm grid.



HE-P06623 Prism holder 120mm palletset

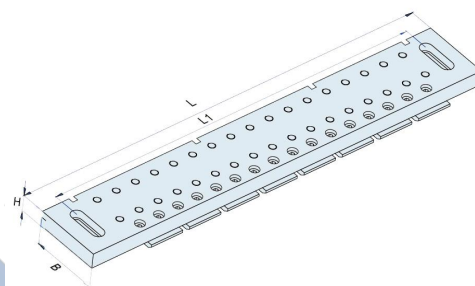
specifications: Prism and clamping bar with detachable Z-supports.

Application: Mount On WEDM machine. To clamp cylindrical workpiece of up to 120mm.

**HE-B06632 Wire cut clamp ruler**

Application: Mount On WEDM machine. It can be customized as your demand.

model \ size (mm)	L	L1	B	H
**	370	-	45	30
**	450	-	60	30
**	550	-	60	30
**	650	-	80	36
**	750	-	80	36
**	950	-	80	40
weight (kg)	-	-	-	-
maximum load (kg)	-	-	-	-



HE-B06633 Wire cut clamp ruler

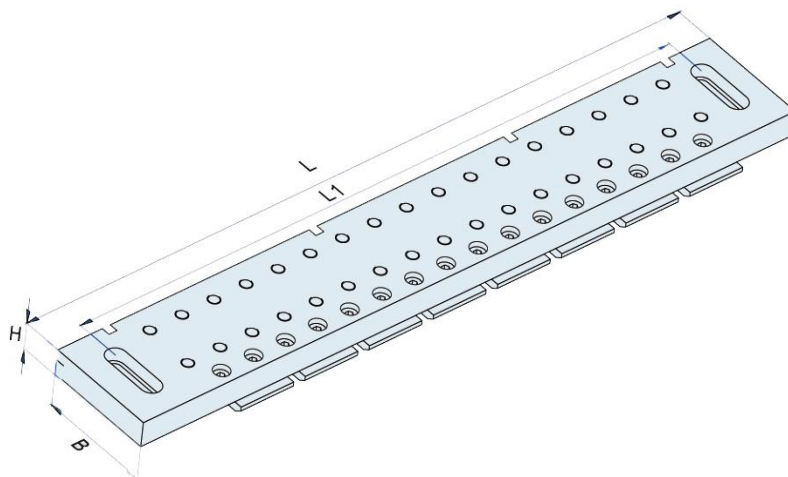
Application: Mount On WEDM machine.
It can be customized as your demand.

model \ size(mm)	L	L1	B	H
**	370	-	45	30
**	450	-	60	30
**	550	-	60	30
**	650	-	80	36
**	750	-	80	36
**	950	-	80	40
weight(kg)	-	-	-	-
maximumload(kg)	-	-	-	-

**HE-B06634 Wire cut clamp ruler**

Application: Mount On WEDM machine.
It can be customized as your demand.

model \ size(mm)	L	L1	B	H
**	370	-	90	22
**	450	-	90	22
**	550	-	90	25
**	650	-	90	25
**	750	-	90	25
**	950	-	90	30
weight(kg)	-	-	-	-
maximumload(kg)	-	-	-	-

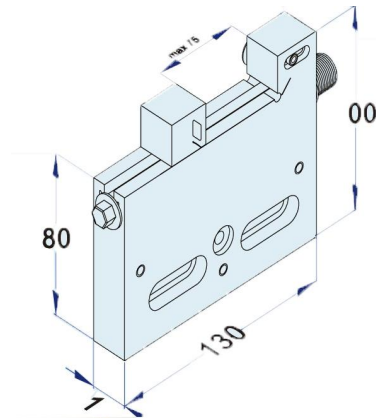


HE-V06603 Manual wire cut vise

specification: can be accurate clamping and suitable for small parts.

clamp size: 0-75mm

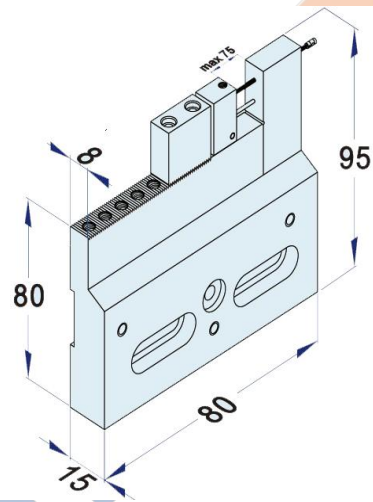
Application: Mount On WEDM machine

**HE-V06604 Manual wire cut vise**

specifications: can be accurate clamping and suitable for small parts. the main body can be adjusted slightly

clamp size: 0-50mm

Application: Mount On WEDM machine

**HE-V06605 Manual wire cut vise**

specifications: can be accurate clamped and suitable for small parts.

Material: martensitic stainless steel

clamp size: 0-100mm

Application: Mount On WEDM machine



HE-V06606 Manual wire vise

specifications: can be accurate clamped and suitable for small parts.

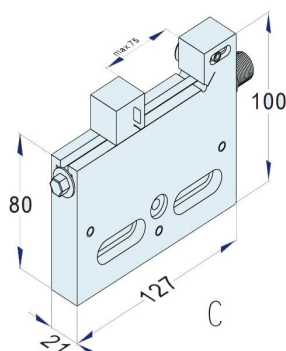
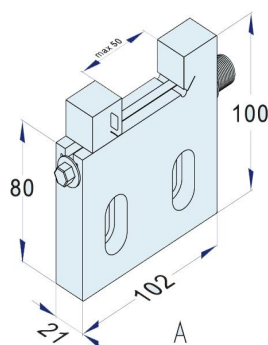
Material: martensitic stainless steel

clamp size: 0-100mm

Application: Mount On WEDM machine

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

规格 Specification 型号 Model	外形尺寸 Size(mm)	最大夹持 Clamping(mm)
A	100X102X21	50
B	100X127X21	75
C	100X152X21	100

**HE-V06607 Manual wire vise**

specifications: can be accurate clamped and suitable for small parts.

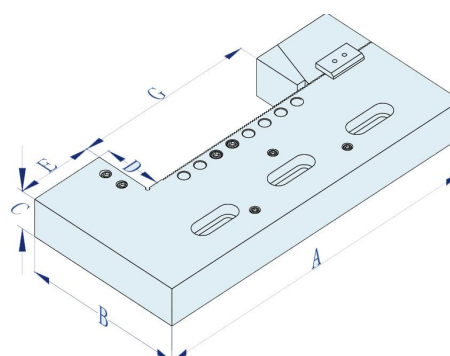
Material: martensitic stainless steel

clamp size: 0-150mm

Application: Mount On WEDM machine

Model Size(mm)	100	150
A	270	320
B	135	135
C	22	22
D	50	50
E	50	75
G(max)	100	150
weight(kg)	4	5.5
maximumload(kg)	10	12

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm



HE-V06608 Manual wire cut vise

specifications: can be accurate clamped and suitable for many workpieces.

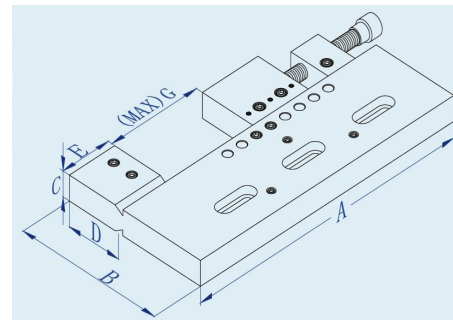
Material: martensitic stainless steel

clamp size: 0-150mm

Application: Mount On WEDM machine

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

Model Size(mm)	100	150
A	247	320
B	145	145
C	22	22
D	50	60
E	60	60
G(max)	100	150
weight(kg)	4.5	6
maximumload(kg)	8	10

**HE-V06609 Manual wire cut vise**

specification: can be accurate clamped and suitable for small parts.

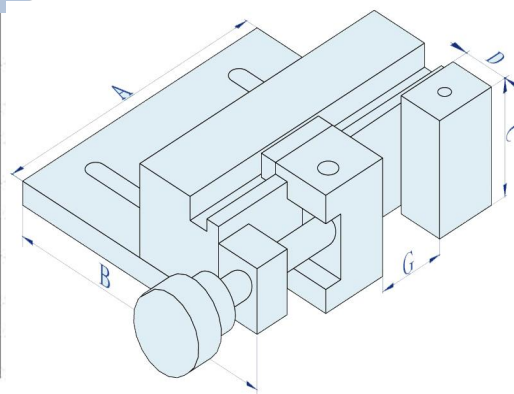
Material: martensitic stainless steel

clamp size: 0-82mm, 0-100mm

Application: Mount On WEDM machine

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

Model Size(mm)	25	30
A	175	185
B	140	140
C	54	70
D	30	35
E	-	-
G(max)	82	100
weight(kg)	3.7	4.5
maximumload(kg)	5	8



HE-V06610 Manual wire cut square vise

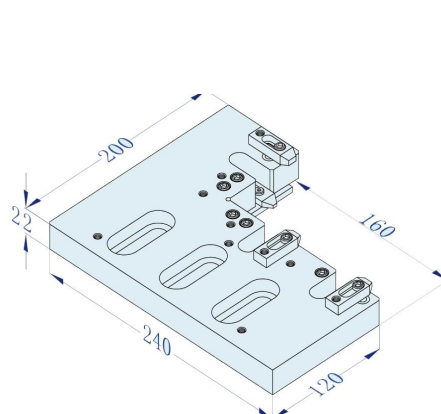
specifications: can be accurate clamped and suitable for various square and round parts.

Material: martensitic stainless steel

clamp size: 0-160mm

Application: Mount On WEDM machine

weight (kg)	5.4
maximum load (kg)	12
材质 Material	马氏体不锈钢 SUS440
硬度 Hardened	HRC50-55 [°] HRC50-55 [°]
平行度 parallelism	0.005/100mm 0.005/100mm
直角度 squareness	0.005/100mm 0.005/100mm

**HE-V06611 Manual wire cut square vise**

specifications: can be accurate clamped and suitable for various square and long parts.

Material: martensitic stainless steel

clamp size: 0-150mm

Application: Mount On WEDM machine

weight (kg)	2.8
maximum load (kg)	8
材质 Material	马氏体不锈钢 SUS440
硬度 Hardened	HRC50-55 [°] HRC50-55 [°]
平行度 parallelism	0.005/100mm 0.005/100mm
直角度 squareness	0.005/100mm 0.005/100mm

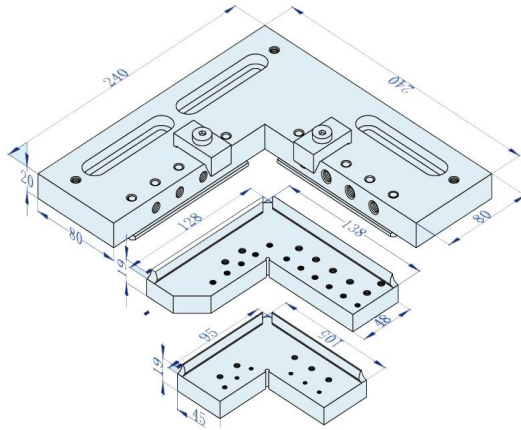
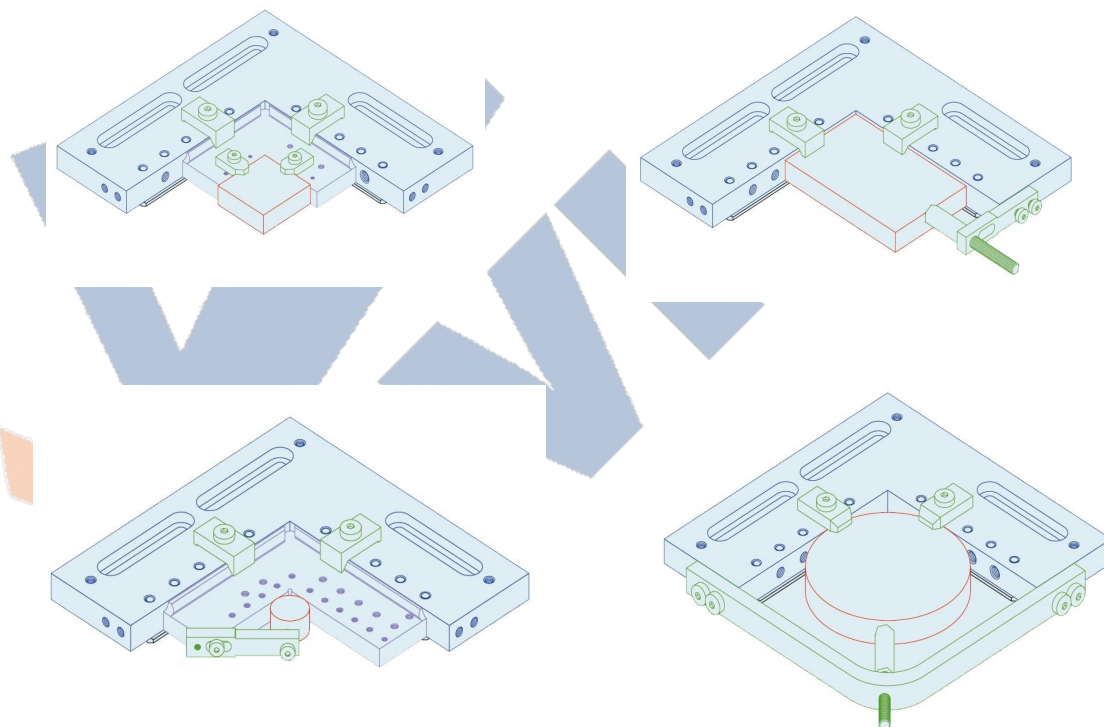


HE-V06612 Manual wire cut square vise

specification: can be accurately clamped and suitable for various square and round parts.

Material: martensitic stainless steel

Application: Mount On WEDM machine

**operation instructions:**

HE-V06613 Adjustable wire cut vise

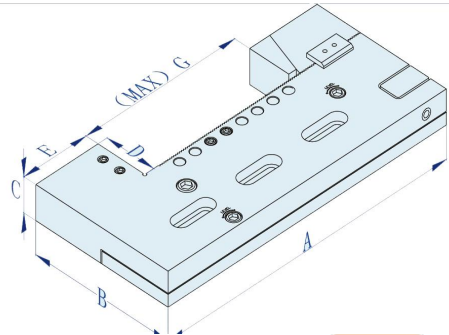
specifications: can be accurate clamping and suitable for square and long parts. The body can be adjusted in X Y Z slightly

clamp size: 0-160mm

Application: Mount On WEDM machine

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

Model Size(mm)	100	160
A	270	350
B	170	170
C	24	24
D	50	60
E	60	80
G(max)	100	160
weight(kg)	5.4	7.8
maximumload(kg)	6	10

**HE-V06614 Adjustable wire cut vise**

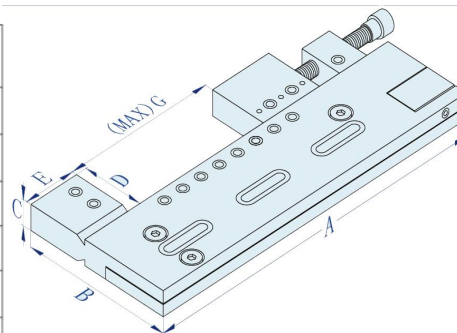
specifications: can be accurate clamping and suitable for square and long parts. The body can be adjusted in X Y Z slightly

clamp size: 0-160mm

Application: Mount On WEDM machine

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

Model Size(mm)	100	160
A	249	320
B	160	170
C	24	24
D	50	60
E	50	60
G(max)	100	160
weight(kg)	6.5	7.75
maximumload(kg)	6	10



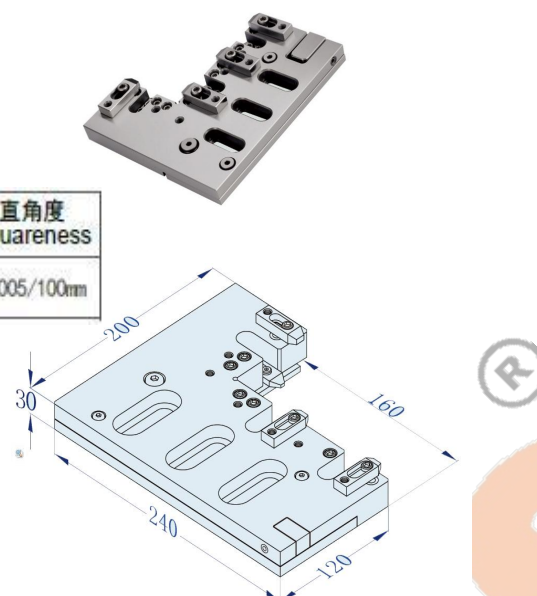
HE-V06615 Adjustable wire cut vise

specifications: can be accurate clamping and suitable for square and long parts. The body can be adjusted in X Y Z slightly

clamp size: 0-160mm

Application: Mount On WEDM machine

Weight (kg)	Maximumload (kg)	材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
4.5	8	马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

**HE-V06616 Adjustable wire cut vise**

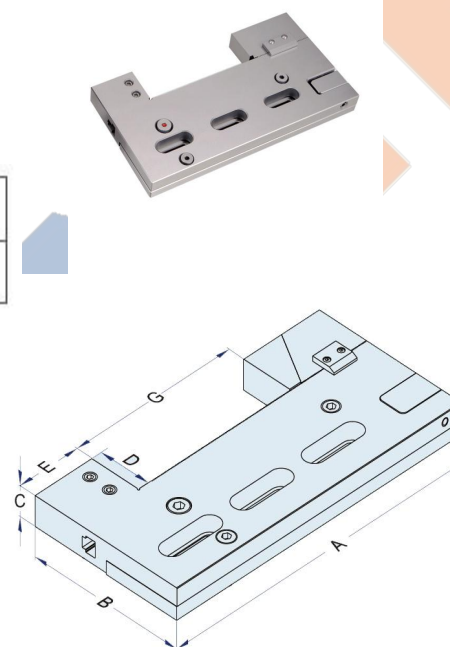
specifications: can be accurate clamping and suitable for square and long parts. The body can be adjusted in X Y Z slightly

clamp size: 0-160mm

Application: Mount On WEDM machine

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

Model Size(mm)	100	160
A	240	300
B	160	160
C	24	24
D	50	50
E	60	60
G(max)	100	160
weight(kg)	5.4	7.8
maximumload(kg)	6	10

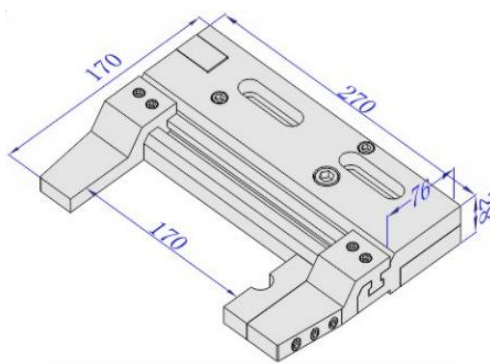


HE-V06617 Adjustable wire cut vise

specifications: can be accurate clamping and suitable for square and long parts.
The body can be adjusted in X Y Z slightly
clamp size: 0-160mm

Application: Mount On WEDM machine

材质 Material	硬度 Hardened	平行度 Parallelism	直角度 Squareness
马氏体不锈钢 SUS440	HRC50-55°	0.005/100mm	0.005/100mm

**HE-V06618 Adjustable wire cut vise**

specifications: can be accurate clamping and suitable for square and long parts.

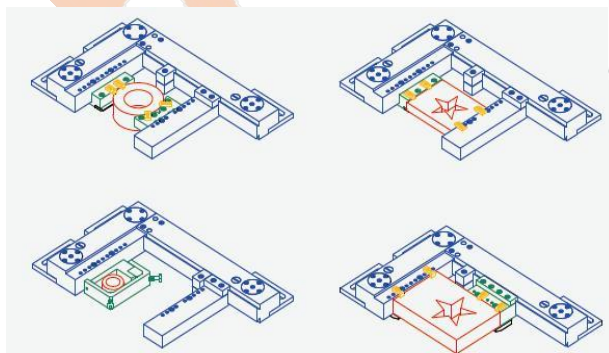
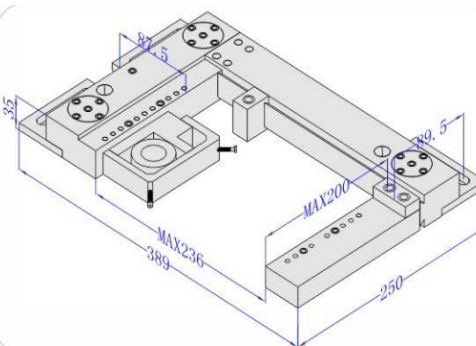
Application: Mount On WEDM machine

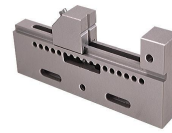
Advantage:

A. Through the adoption of special spherical bearings, horizontal centering of the work can be easily done, setup time is greatly shortened, and machine operation rate is improved

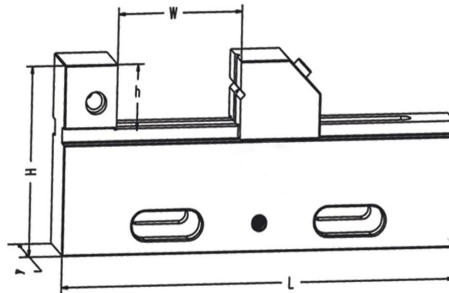
B. Various works can be efficiently set by combining special accessories such as V block for large/small round work, L-type block for wide flat-plate work, and jaw, for thin work

C. These are superior in rustproofing by adopting martensitic stainless steel (quenched/ground/finished)

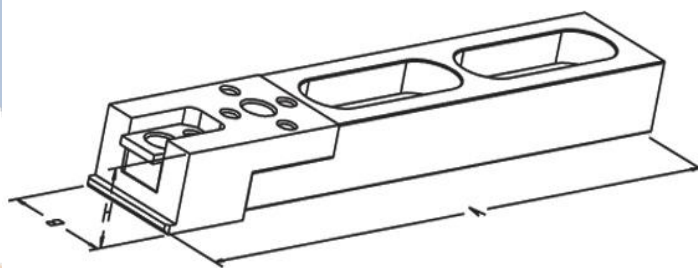
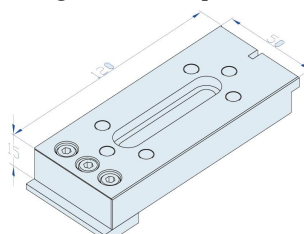


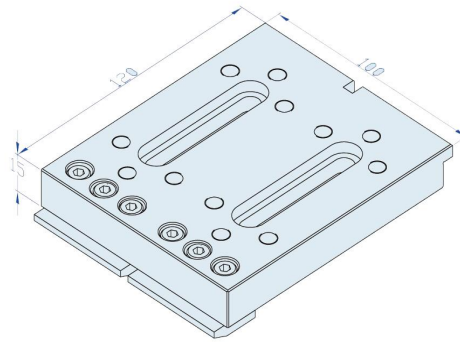
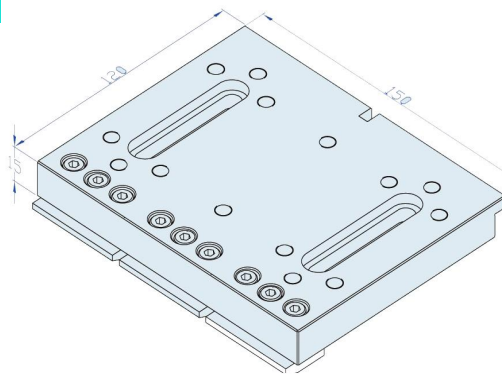
HE-V06587 Stainless steel vise**Version:** manual, corrosion-resistant.**Application:** Mount On WEDM machine

Model No.	A (mm)	h (mm)	H (mm)	W (mm)	L (mm)
HE-V06587	31.5	30	85	50	120
HE-V06588	31.5	30	90	100	170
HE-V06589	32	35	100	150	226
HE-V06590	35.5	40	100	214	300

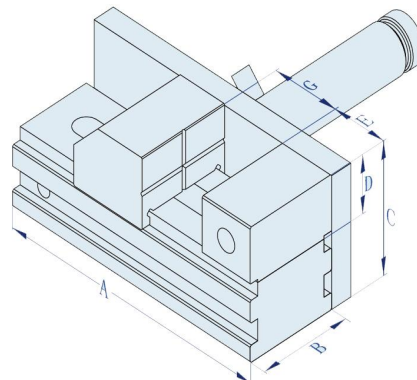
**HE-V06594 square support****Version:** manual, corrosion-resistant.**Application:** Mount On WEDM machine

Model No.	A (mm)	B (mm)	H (mm)	L (mm)
HE-V06594	200	40	30	5<L<50
HE-V06595	300	50	40	50<L<100

**HE-H06636 One hole clamp****Version:** 120x50x15mm 150x50x15mm
180x50x15mm 120x60x15mm**Application:** Mount On WEDM machine
for machining various parts**Max load:** 20kg.

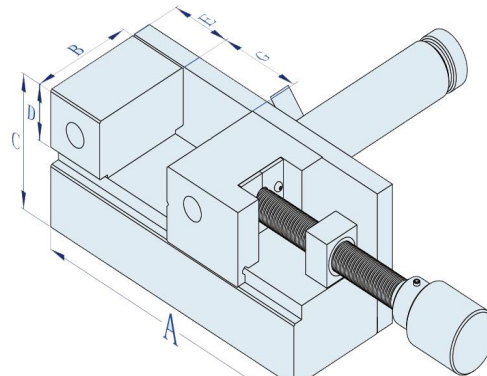
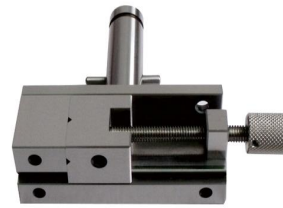
HE-H06637 Two hole clamp**Version:** 120x100x15mm**Application:** Mount On WEDM machine
for machining various parts**Max load:** 20kg.**HE-H06638 Three hole clamp****Version:** 120x150x15mm**Application:** Mount On WEDM machine
for machining various parts**Max load:** 20kg.**HE-V06639 Stainless steel electrode vise****Version:** manual, corrosion-resistant.**Application:** Mount On WEDM machine

model \ size (mm)	1.0"	1.5"	2.0"
A	65	100	135
B	25	35	50
C	30	35	50
D	12	16	24
E	18	25	30
G (max)	20	45	60
weight (kg)	-	-	-
maximum load (kg)	-	-	-

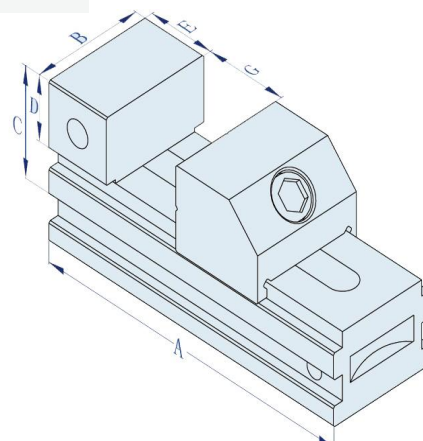


HE-V06640 Stainless steel vise**Version:** manual, corrosion-resistant**Application:** Mount On WEDM machine

size (mm) \ model	1.5"	2.0"
A	100	135
B	35	50
C	35	50
D	16	24
E	25	30
G (max)	45	60
weight (kg)	-	-
maximum load (kg)	-	-

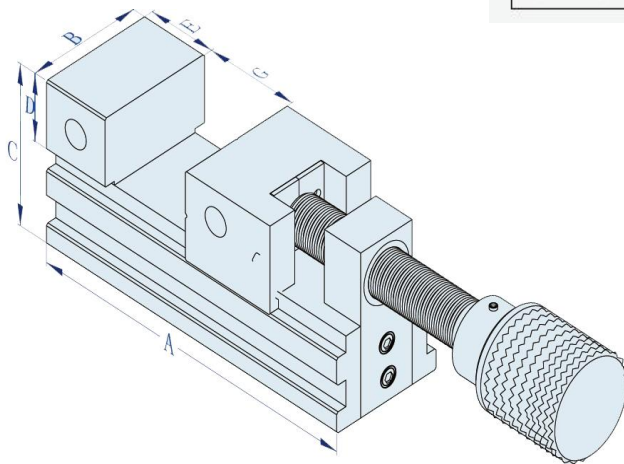
**HE-V06641 Stainless steel vise****Version:** manual, corrosion-resistant**Application:** Mount On WEDM machine

size (mm) \ model	15	20	25	30	40
A	100	140	172	190	230
B	35	48	63	73	98
C	40	50	60	70	80
D	20	25	30	35	40
E	25	25	30	35	40
G (max)	45	75	90	100	125
weight (kg)	-	-	-	-	-
maximum load (kg)	-	-	-	-	-

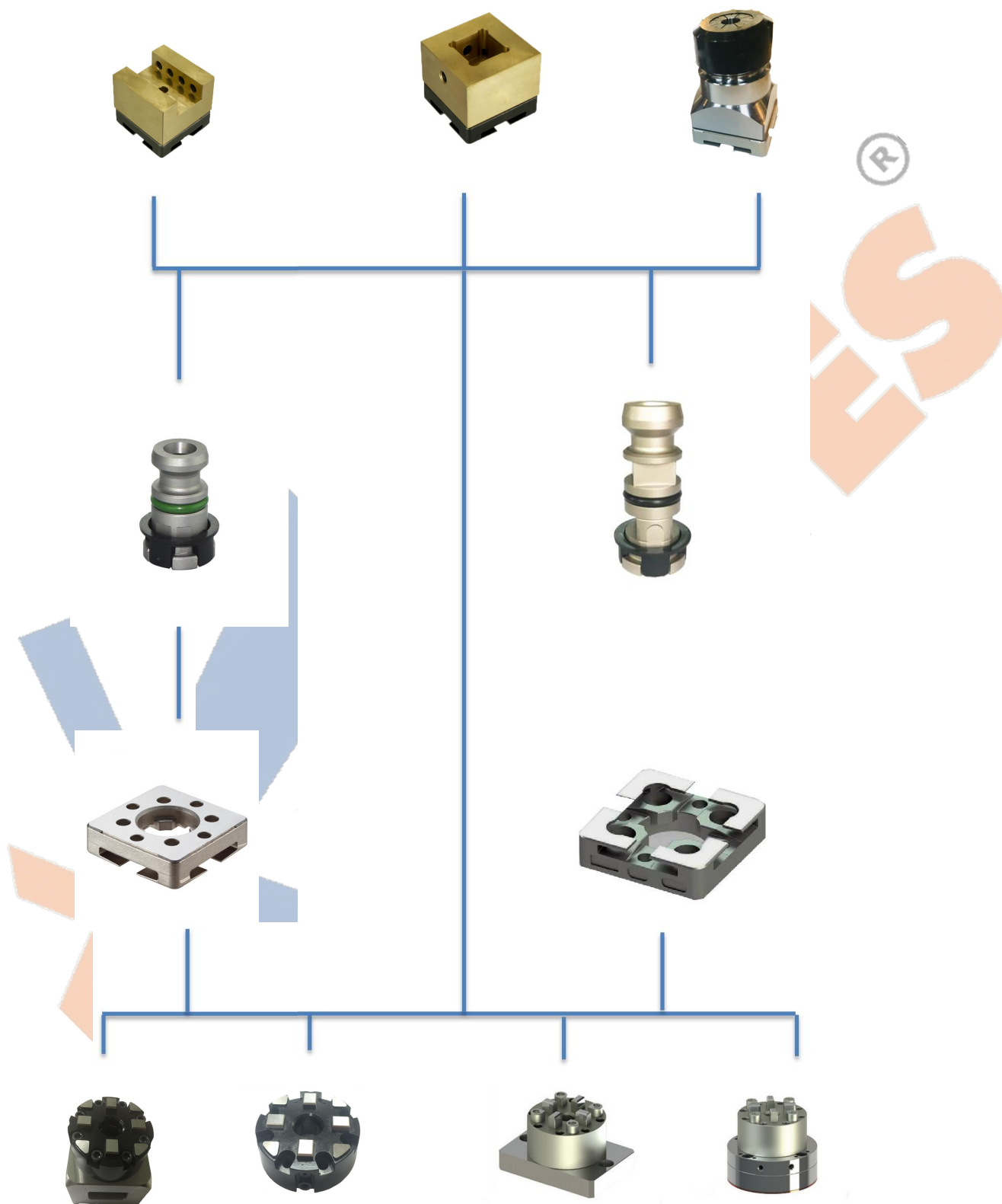


HE-V06642 Stainless steel electrode vise**Version:** manual, corrosion-resistant.**Application:** Mount On WEDM machine

model size (mm)	20	25	30	40
A	140	100	180	230
B	48	65	73	98
C	55	69	78	92
D	25	30	35	45
E	25	30	35	40
G (max)	-	-	-	-
weight (kg)	-	-	-	-
maximum load (kg)	-	-	-	-



HE-RS serials EDM Spark Erosion system



HE-R06643 R type pneumatic chuck

Specification: Pneumatic, anti-corrosion.

Required drawbar 3R-605.1

Required air pressure 6 bar

Air-blast cleaning of Z-references

Mount: With bolts or clamps.

Application: On CNC machine center
processing EDM electorde
for mould industry

**HE-R06644 R type EDM pneumatic chuck**

Specification: Pneumatic, anti-corrosion.

Required drawbar 3R-605.1

Required air pressure 6 bar

Air-blast cleaning of Z-references

Mount: With bolts or clamps.

Application: On EDM machine center
processing EDM electorde
for mould industry

**HE-R06645 R type EDM pneumatic chuck**

Specification: Pneumatic, anti-corrosion

Required drawbar 3R-605.1

Required air pressure 6 bar

Air-blast cleaning of Z-references

Mount: With bolts or clamps.

Application: On EDM machine center
processing EDM electorde
for mould industry



HE-R06646 R type Manual chuck

Version: Manual, corrosion-resistant
Required drawbar 3R-605.2
Fixed index positions 4x90

Mount: With bolts or clamps.

Application: On CNC EDM machine center
processing EDM electorde
for mould industry

**HE-R06647 R type CNC Manual chuck**

Version: Manual, corrosion-resistant
Required drawbar 3R-605.2
Fixed index positions 4x90

Mount: With bolts or clamps.

Application: On CNC machine center
processing EDM electorde
for mould industry

**HE-R06648 R type EDM Manual chuck**

Version: Manual, corrosion-resistant
Required drawbar 3R-605.2
Fixed index positions 4x90

Mount: With bolts or clamps.

Application: On EDM machine center
processing EDM electorde

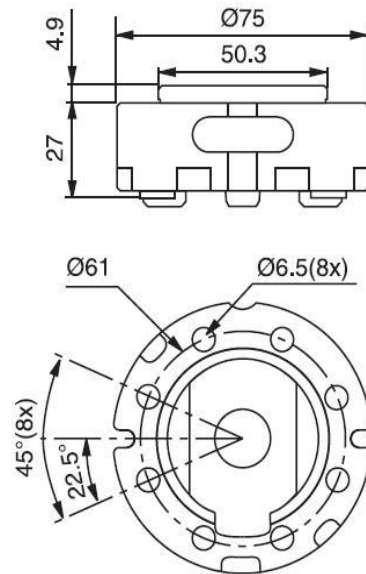


HE-R06649 R type Manual chuck

Version: Manual, corrosion-resistant
Required drawbar 3R-605.2
Fixed index positions 4x90

Mount: With bolts or clamps.

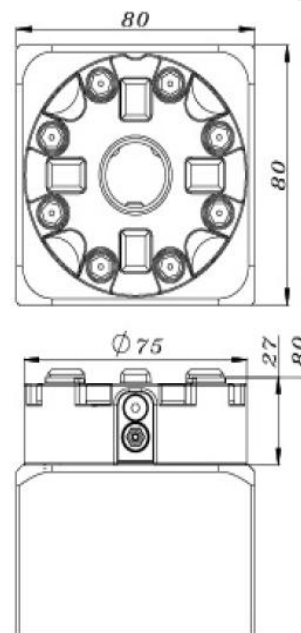
Application: On CNC EDM machine center
processing EDM electorde
for mould industry

**HE-R06650 R type CNC Manual chuck**

Version: Manual, corrosion-resistant
Required drawbar 3R-605.2
Fixed index positions 4x90

Mount: With bolts or clamps.

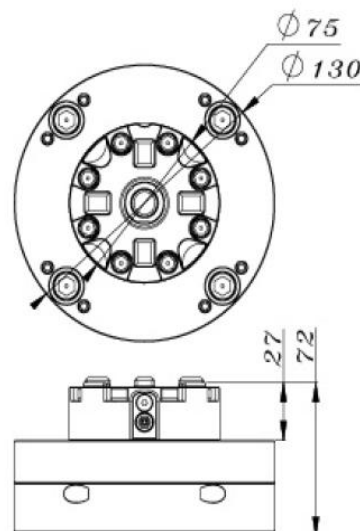
Application: On CNC machine center
processing EDM electorde
for mould industry

**HE-R06651 R type EDM Manual chuck**

Version: Manual, corrosion-resistant
Required drawbar 3R-605.2
Fixed index positions 4x90

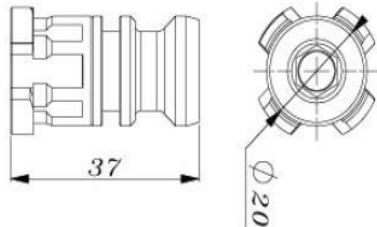
Mount: With bolts or clamps.

Application: On EDM machine center
processing EDM electorde
for mould industry



HE-R06652 R type manual drawbar

Version: Manual, Rust-resistant
 Ø20x36.9 mm with flushing holes Ø7 mm
Application: In Electrode Holders.
 For EDM sinking and Manual chuck

**HE-R06653 R type pneumatic drawbar**

Version: Pneumatic, Rust-resistant
 Ø20x 57.1 mm with flushing holes Ø7 mm
Application: In Electrode Holders.
 For EDM sinking and pneumatic chuck

**HE-R06656 Plastic key for drawbar**

Version: Plastic,
 for manual and pneumatic drawbar
Application: In Electrode Holders.
 For EDM sinking and pneumatic chuck

**HE-R06654 R type pallet 54x54mm**

Version: Hardened and precision-cast, with
 clearance holes for four fixing screws
Application: In Electrode Holders.
 For R type chuck and EDM sinking

**HE-R06655 R type pallet 70x70mm.**

Version: Hardened and precision-cast, with
 clearance holes for four fixing screws
Application: In Electrode Holders.
 For R type chuck and EDM sinking



HE-R06657 R type EDM slot holder

Version: with R type 54mm pallet

Application: for EDM Electrode on chuck.
mount electrodes and workpieces up to 20mm.

**HE-R06658 R type EDM square holder**

Version: with R type 54mm pallet

Application: for EDM Electrode on chuck.
mount electrodes and workpieces up to 25 mm.

**HE-R06659 R ER32 collet chuck holder**

Version: with R type 54mm pallet

Application: for EDM Electrode on chuck.
mount electrodes and workpieces 2 to 20mm.

**HE-R06660 R EDM sensor Ø6mm**

Version: Fixed type.

Application: Automatic measurement of parts
on CNC EDM sinking centers.

**HE-R06661 R EDM sensor Ø5mm**

Version: Flexible. Holder with spring loaded pin
the ball diameter has 5mm and 2mm.

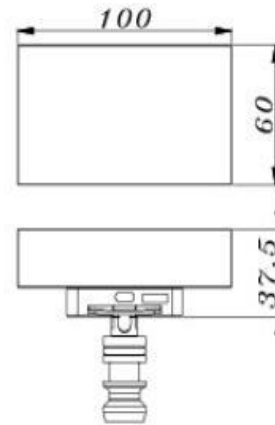
Application: Automatic measurement of parts
on CNC EDM sinking centers.



HE-R06662 R type CNC zero point gauge

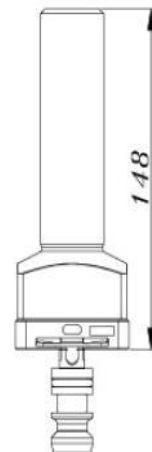
Material: Hardened, ground,

Application: To determine reference measure on horizontal chucks In X,Y axis

**HE-R06663 R CNC Checking pin**

Material: Hardened, ground,

Application: Alignment of ITS chucks in radial, axial and angular position

**HE-R06664 R Adjustable EDM CHUCK**

Version: Can be adjusted in X,Y,Z axis.

Application: For EDM sinker machine



HE-R06666 stock box for Electrode

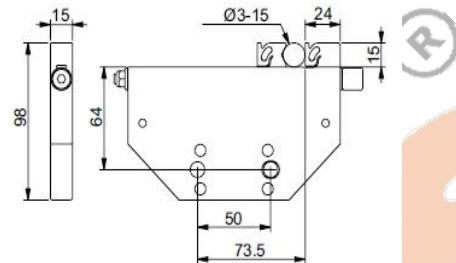
Version: plastic, 20 units in a box

Application: for stock EDM Electrode holder

**HE-R06668.P R wire Super vise**

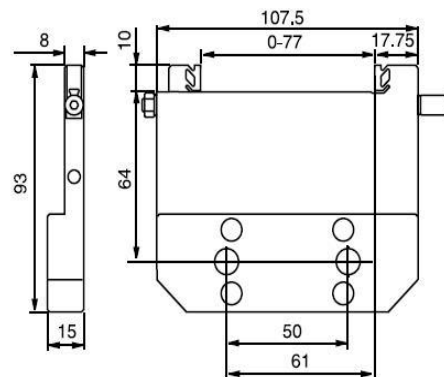
Version: For clamping rectangular workpiece up to 100 mm.

Note: Tightening torque 7 Nm

**HE-R06667 R wire Super vise**

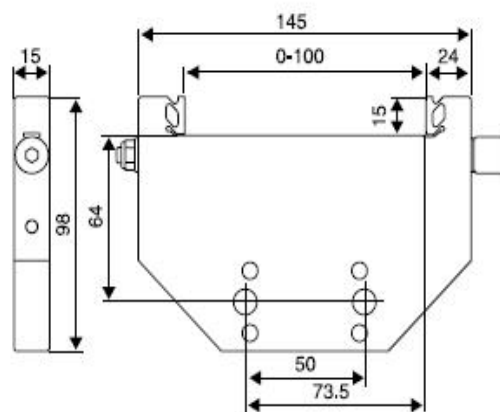
Version: For clamping rectangular workpiece up to 77 mm.

Note: Tightening torque 4 Nm

**HE-R06668 R wire Super vise**

Version: For clamping rectangular workpiece up to 100 mm.

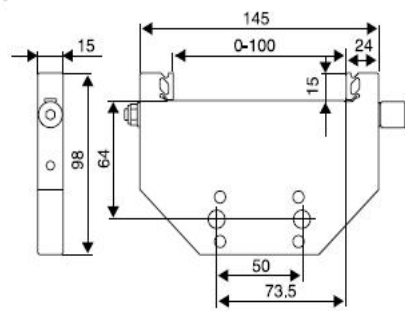
Note: Tightening torque 7 Nm



HE-R06669 R wire Super vise

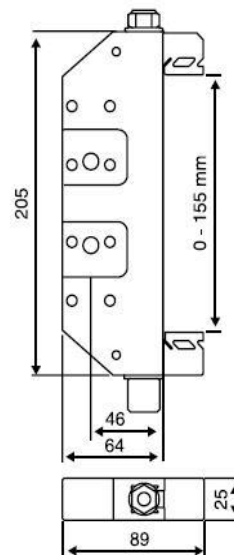
Version: Vice with solid jaws for clamping rectangular workpieces up to 100 mm.

Note: Tightening torque 8 Nm

**HE-R06670 R wire Super vise**

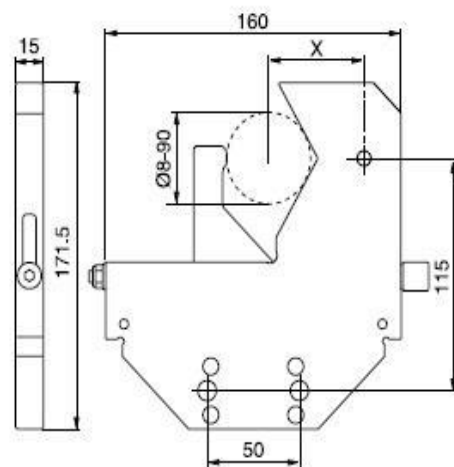
Version: For clamping rectangular workpieces up to 155 mm.

Note: Tightening torque 15 Nm

**HE-R06671 R wire Super vise**

Version: For clamping rectangular workpieces up to 8-90 mm.

Note: Tightening torque 8 Nm

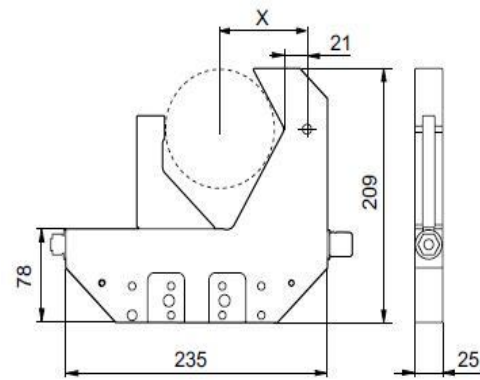


$$X = \frac{D}{\sqrt{3}} + 25\text{mm}$$

HE-R06672 R wire Super vise

Version: For clamping rectangular workpieces up to 15-155mm.

Note: Tightening torque 10 Nm

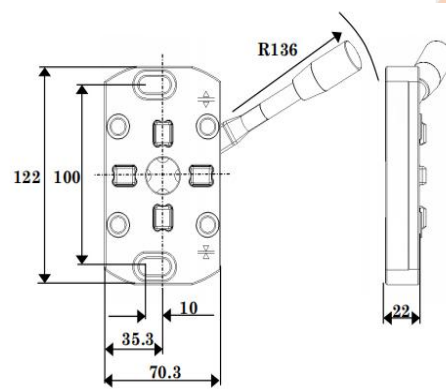


$$X = \frac{D}{\sqrt{3}} + 20\text{mm}$$

HE-R06673 ultra thin manual chuck

Version: Manual chuck with lever for holder.

- Clamping force 6000 N
- Built-in latch function
- Fixed index positions

**HE-R06674 R type manual drawbar**

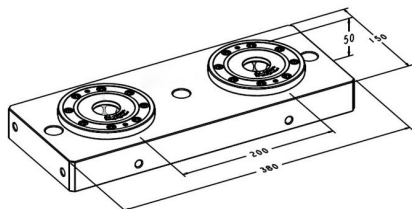
Version: Manual, Rust-resistant
Ø20x27 mm

Application: In Electrode Holders.
For Manual chuck **HE-R06673**

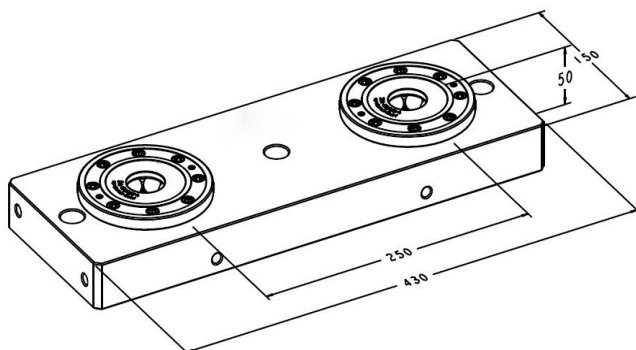


HE-R06675 pneumatic Two centering chuck

Version: steel, set-up distance 200mm
Operation: Lateral, to open: pneumatic
Application: To accommodate double pallets. for direct assembly on CNC machine

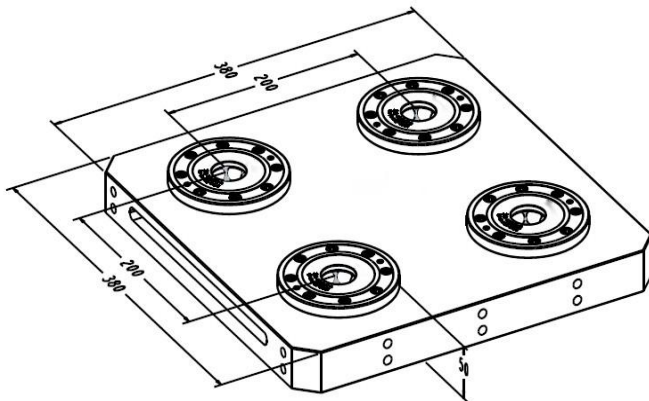
**HE-R06676 pneumatic Two centering chuck**

Version: steel, set-up distance 250mm
Operation: Lateral, to open: pneumatic
Application: To accommodate double pallets. for direct assembly on CNC machine

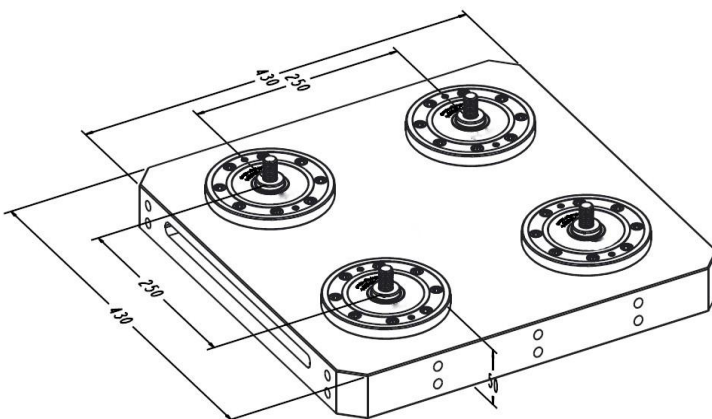


HE-R06677 pneumatic Four centering chuck

Version: steel, set-up distance 200mm
Operation: Lateral, to open: pneumatic
Application: To accommodate double pallets. for direct assembly on CNC machine

**HE-R06678 pneumatic Four centering chuck**

Version: steel, set-up distance 250mm
Operation: Lateral, to open: pneumatic
Application: To accommodate double pallets. for direct assembly on CNC machine



HE-R06753 Pallet

Version: steel, Two-fold set-up distance 200mm
Operation: Fix on zero point chuck
Application: To Clamp workpiece on chuc. for direct assembly on CNC machine

**HE-R06754 Pallet**

Version: steel, Four-fold set-up distance 200mm
Operation: Fix on zero point chuck
Application: To Clamp workpiece on chuc. for direct assembly on CNC machine

**HE-R06753-250 Pallet**

Version: steel, Two-fold set-up distance 250mm
Operation: Fix on zero point chuck
Application: To Clamp workpiece on chuc. for direct assembly on CNC machine

**HE-R06754-250 Pallet**

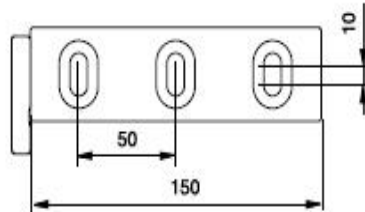
Version: steel, Four-fold set-up distance 250mm
Operation: Fix on zero point chuck
Application: To Clamp workpiece on chuc. for direct assembly on CNC machine



HE-R06762 Reference element WEDM

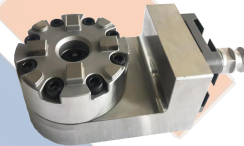
Version: Universal 150 mm reference element,
with oval holes,

Operation: for WEDM machine on SYSTEM 3R.

**HE-R06688 R Extension chuck**

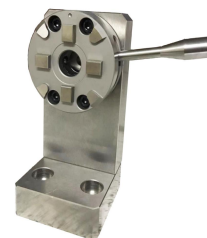
Version: Can be changed from Z vertical position to
horizontal position X, Y axis.

Application: used on all types of wire EDM or EDM

**HE-R06689 R Type CNC vertical chuck**

Version: 3R manual lock, four sides of workpiece can
be machined.

Application: To be used on all types of cnc machine

**HE-R06690 R Manual chuck, Low profile**

Version: manual lock, Required drawbar 3R-605.2.

Application: For permanent mounting on the machine
spindle or CNC machine table



HE-R06748 R Angle Clamp chuck

Material: 3R Chuck 50, angle can be set to 90 Degree

Application: On WEDM or EDM machine.

**HE-R06718 R manual chuck 50**

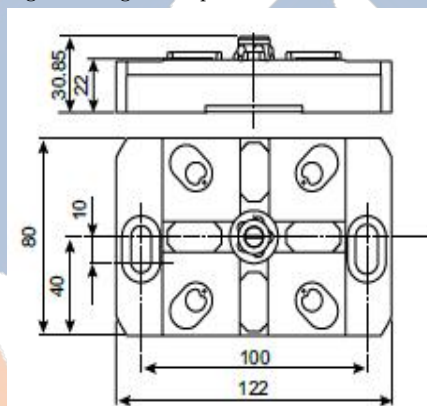
Version: R Chuck 50, Clamping power up to 4000N

Application: On EDM/WEDM centers for light milling and grinding workpiece

**HE-R06757 R pneumatic chuck**

Version: Pneumatic chuck for Macro holders. Supplied with drawbar 3R-605.10 and protective cover. Clamping power up to 6700N

Application: On CNC machine centers for milling and grinding workpiece

**HE-R06758 R type drawbar**

Version: Drawbar Ø20x13 mm, 3R-605.10, Rust-resistant

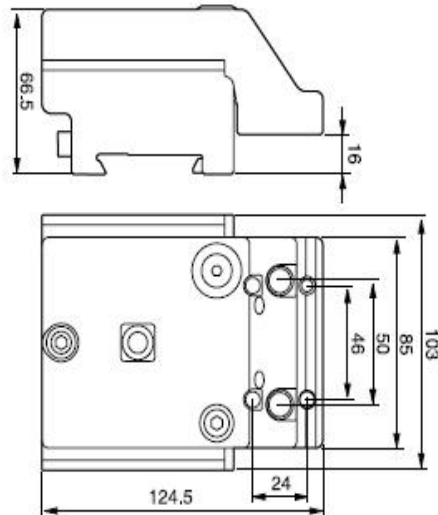
Application: On R type pneumatic chuck



HE-R06749 Levelling adapter, WEDM

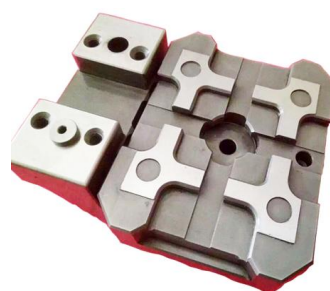
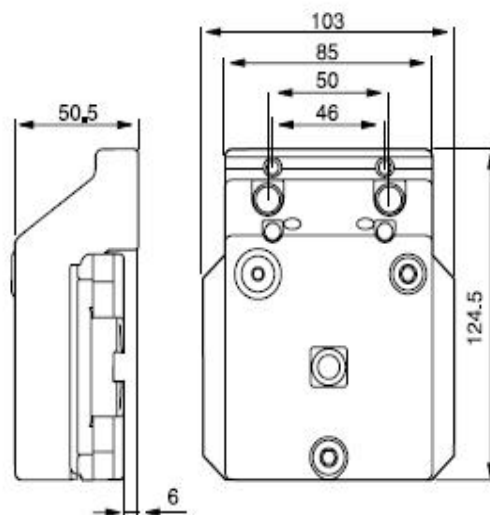
Version: All holders including HP can be mounted.
Adjustable in three axes

Application: For manual mounting of SuperVice,
holder or fixture in the WEDM system.

**HE-R06750 Levelling adapter, WEDM**

Version: All holders including HP can be mounted.
Adjustable in three axes
Adapted for automatic changing

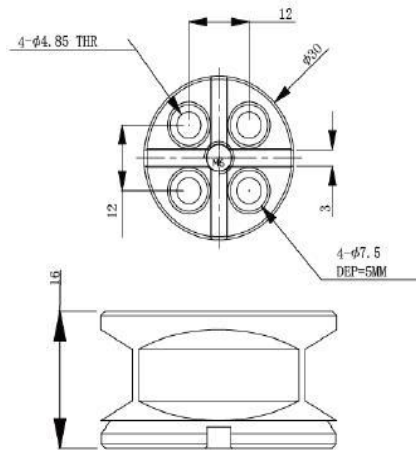
Application: For mounting SuperVice, a holder or a
fixture in the Macro system.



HE-C06713 Compact standard holder

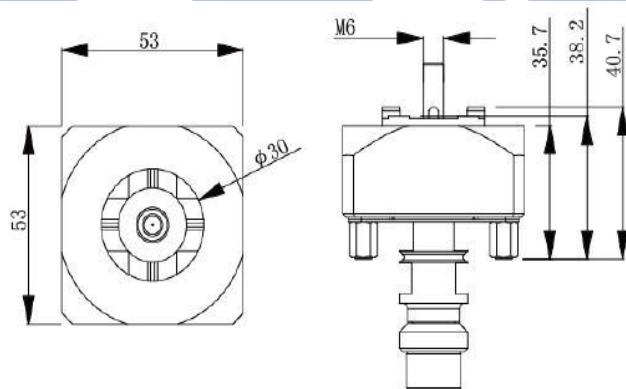
Version: $\varnothing 30 \times 16 \text{ mm}$, without chucking spigot.
Compatible with ER-029015

Application: To fit EDM electrode

**HE-C06714 Erowa Compact ITS adapter**

Version: 53x53x40.7 mm,
lock with central bolt
Compatible with ER-020487

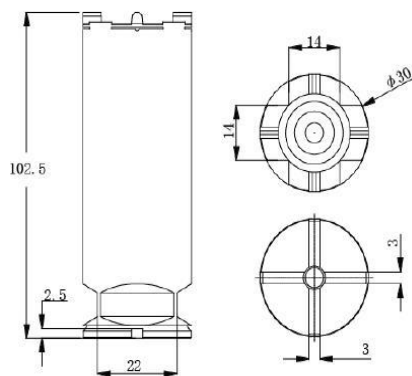
Application: To fit EDM electrode



HE-C06715 Compact Extend electrode

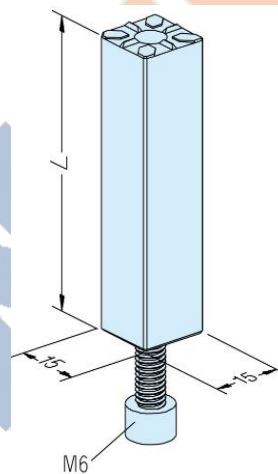
Version: Shaft $\varnothing 30 \times 102.5$ mm.
Compatible with ER-017892

Application: To fit electrode and workpieces
Extends the electrode by 100mm.

**HE-E06691 straight holder**

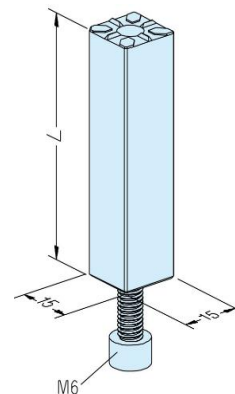
Version: 15x15x37mm.
Steel, hardened, ground. Centering profile 15mm.
Compatible with ER-003467

Application: For electrodes of copper or graphite.

**HE-E06692 straight holder**

Version: 15x15x57mm.
Steel, hardened, ground. Centering profile 15mm.
Compatible with ER-003513

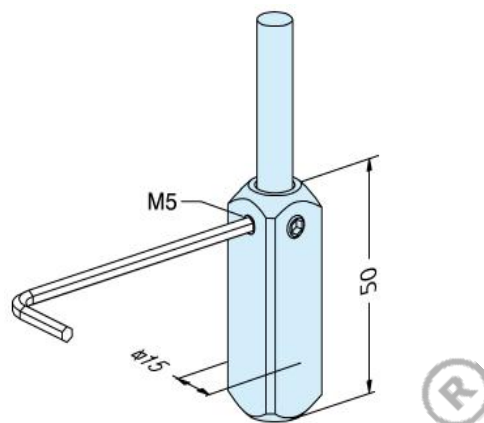
Application: For electrodes of copper or graphite.



HE-E06693 Square 15 blank holder ø8

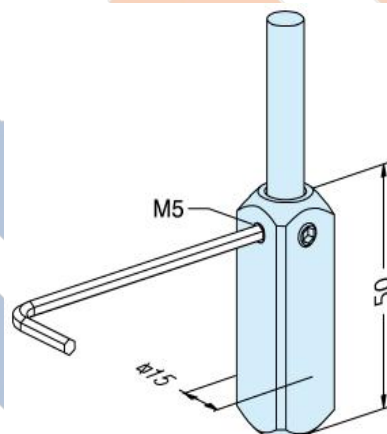
Version: Steel, hardened, ground.
Compatible with ER-010585

Application: To clamp round parts of ø8mm.

**HE-E06694 Square 15 blank holder ø6**

Version: Steel, hardened, ground.
Compatible with ER-010586

Application: To clamp round parts of ø6mm.



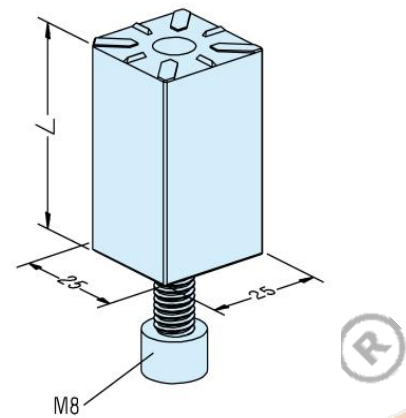
HE-E06695 straight holder

Version: 25x25x65mm.

Steel, hardened, ground. Centering profile 25mm.

Compatible with ER-003439

Application: For electrodes of copper or graphite.

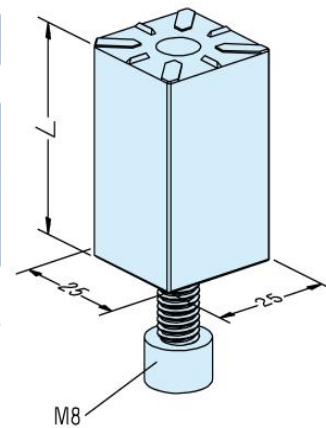
**HE-E06696 straight holder**

Version: 25x25x40mm.

Steel, hardened, ground. Centering profile 25mm.

Compatible with ER-003405

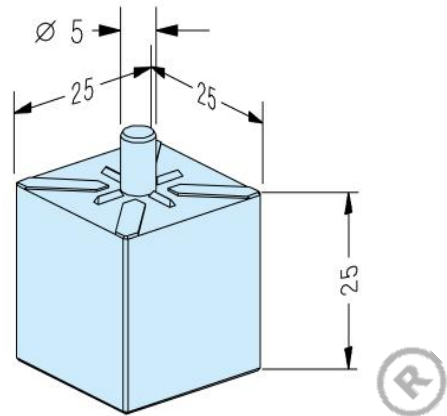
Application: For electrodes of copper or graphite.



HE-E06697 Prism die size 15

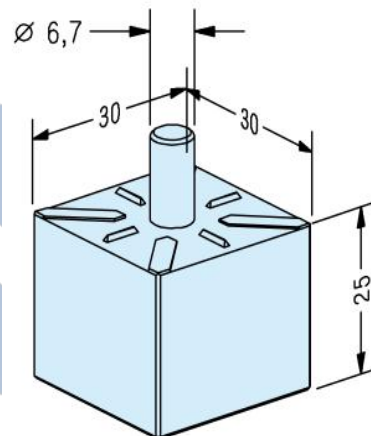
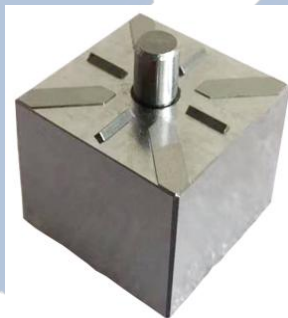
Version: Steel, hardened, ground.
Embossed profile 15mm.
Compatible with ER-003422

Application: Embossing of centering prisms.
in blanks

**HE-E06698 Prism die size 25**

Version: Steel, hardened, ground.
Embossed profile 25mm.
Compatible with ER-003489

Application: Embossing of centering prisms.
in blanks



HE-R06699 Expansion position pin Ø10

Version: Ø10x30mm , Stainless Steel,

Application: clamping workpiece for milling

**HE-R06700 Expansion position pin Ø20**

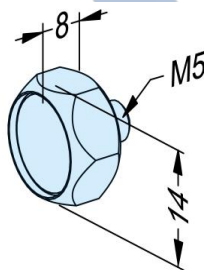
Version: Ø20x50mm , Stainless Steel,

Application: clamping workpiece for milling

**HE-E06457 Erowa Rapid chip**

Version: Sleeve fitting with data carrier.
EWIS Rapid chip: read only.

Application: In any EROWA electrode holder and pallet which has been prepared for it.

**HE-E06763 3R code carrier**

Version: Sleeve fitting with data carrier.
compatible with 3R-863.01

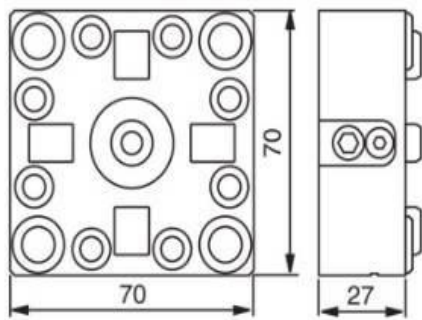
Application: In 3R electrode holder and pallet which has been prepared for it.



HE-R06860 R type manual chuck, MacroHP

Chuck for Macro holder. on a suitable fixture.

Required drawbar 3R-605.2RS
 Fixed index positions $4 \times 90^\circ$
 Grinded front edge
 Tightening torque 6 Nm
 Rust resistant

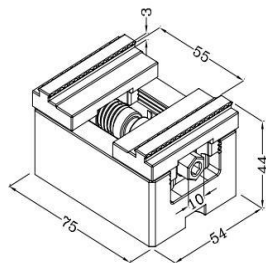
**HE-R06822 Small self centering vise**

SPECIFICATIONS: self centering with double direction on 5 axis CNC machine for vertical or horizontal precision machining,

Application: For CNC machine center

Clamping size: 8-55mm.

Precision: 0.02mm

**HE-R06822.E1 ER self centering vise**

SPECIFICATIONS: self centering, with EROWA centering plate, on 5 axis CNC machine for precision machining.

Application: For CNC machine center

Clamping size: 8-55mm.

Precision: 0.02mm



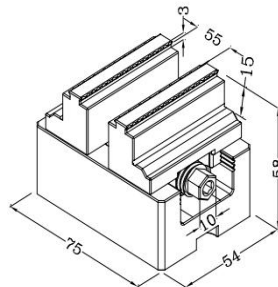
HE-R06822.H Small high jaw self centering vise

SPECIFICATIONS: High jaw,
self centering with double direction.
on 5 axis CNC machine for vertical or horizontal
precision machining.

Application: For CNC machine center

Clamping size: 8-55mm.

Precision: 0.02mm

**HE-R06822.E2 ER high jaw self centering vise**

SPECIFICATIONS: High jaw, with erow centering
plate. self centering with double direction.
on 5 axis CNC machine for vertical or horizontal
precision machining.

Application: For CNC machine center

Clamping size: 8-55mm.

Precision: 0.02mm

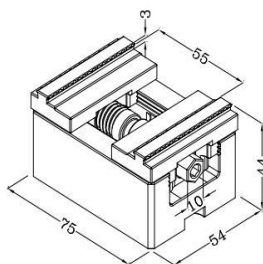
**HE-R06822.R 3R self centering vise**

SPECIFICATIONS: with 3R pallet 54mm.
self centering with double direction.
on 5 axis CNC machine for vertical or horizontal
precision machining.

Application: For CNC machine center

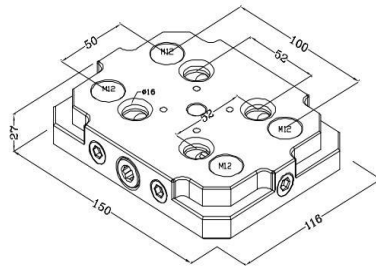
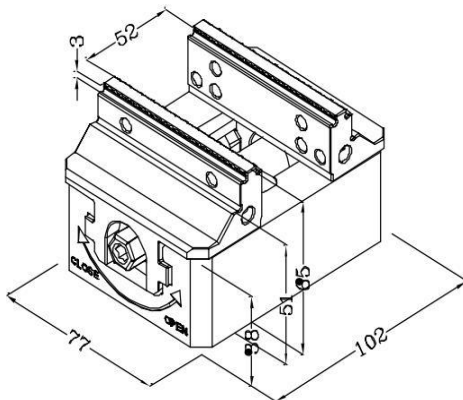
Clamping size: 8-55mm.

Precision: 0.02mm



HE-R06822.P Adapter plate**SPECIFICATIONS:** 150mm*116*27mm, Hardened .**Material:** Alloy steel, (HRC58-62)**Repeat accuracy:** 0.005mm**Maximum torque:** 35Nm**Position Pitch:** 52mm**Application:** mounting on CNC machine table for quick change,

Locking self centering vise Width 77mm,

**HE-R06822.85 Self centering vise****SPECIFICATIONS:** Width:77mm. self centering with double direction. HRC 58-62**Clamping size:** 0-85mm**Application:** For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining.**Self precision:** 0.02mm

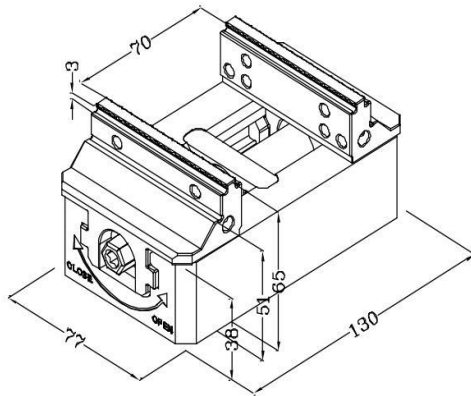
HE-R06822.120 Self centering vise

SPECIFICATIONS: Width:77mm. self centering with double direction. HRC 58-62

Clamping size: 0-120mm

Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining.

Self precision: 0.02mm

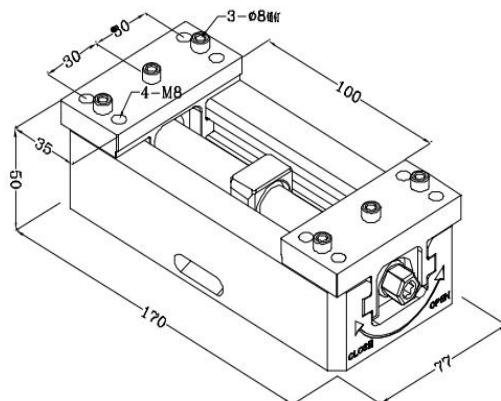
**HE-R06822.100 Self centering vise with soft jaw**

SPECIFICATIONS: Soft jaw, Width:77mm. self centering with double direction. HRC 58-62

Clamping size: 0-100mm

Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining.

Self precision: 0.02mm



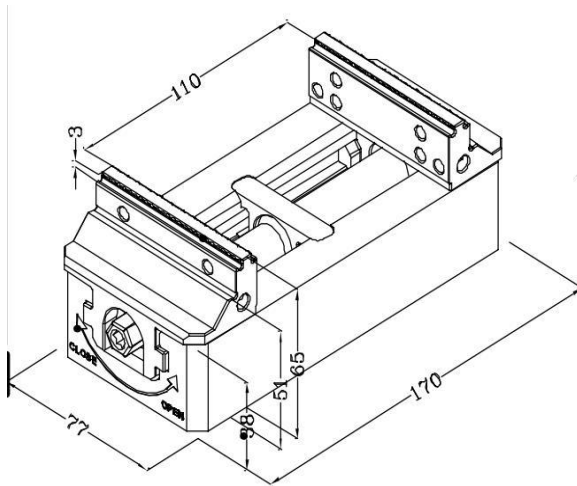
HE-R06822.160 Self centering vise

SPECIFICATIONS: Width:77mm. self centering with double direction. HRC 58-62

Clamping size: 0-160mm

Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining.

Self precision: 0.02mm

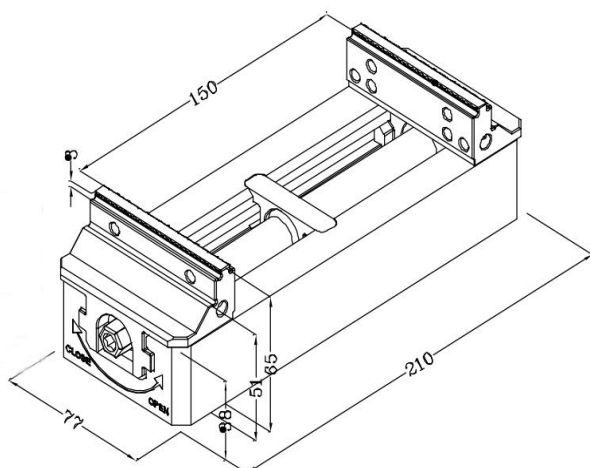
**HE-R06822.200 Self centering vise**

SPECIFICATIONS: Width:77mm. self centering with double direction. HRC 58-62

Clamping size: 0-200mm

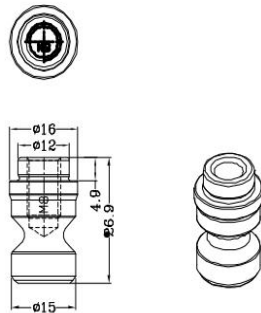
Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining.

Self precision: 0.02mm



HE-R06822.S Clamping stud Ø16 mm

Application: Utilize studs in vices, fixtures or work pieces and clamp easy and quickly,
 Ø16 mm for 52 mm stud pitch
 Fixed in precise Quick Point pallet system

**HE-W068125-150 Self centering vise**

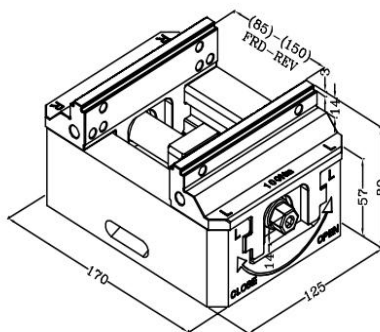
SPECIFICATIONS: Width: 125mm , self centering with double direction

Material: Alloy steel (HRC58-62)

Clamping size: 0-150mm

Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining,

Self precision: 0.02mm

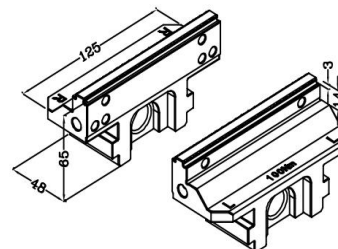
**HE-W068125--W1 Harden Jaw**

SPECIFICATIONS: 125mm*65*48mm , Hardened .

Material: Alloy steel (HRC56)

Application: For self centering vise

Self precision: 0.02mm



HE-W068125-190 Self centering vise

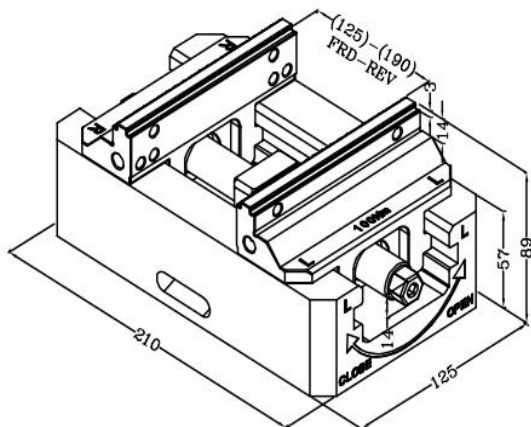
SPECIFICATIONS: Width: 125mm , self centering with double direction

Material: Alloy steel (HRC58-62)

Clamping size: 0-190mm

Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining,

Self precision: 0.02mm

**HE-W068125-230 Self centering vise**

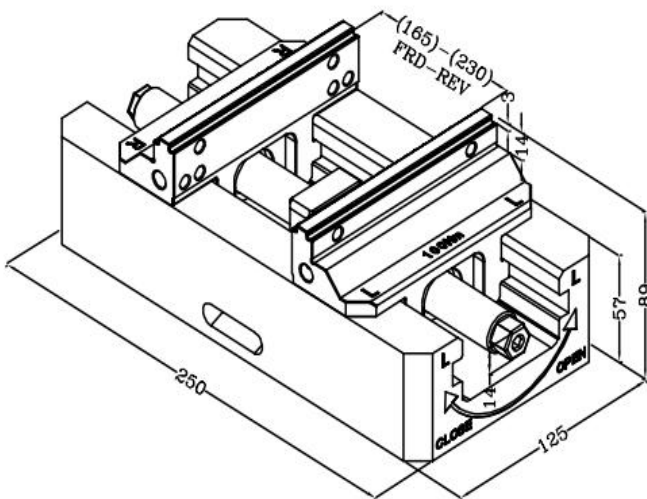
SPECIFICATIONS: Width: 125mm , self centering with double direction

Material: Alloy steel (HRC58-62)

Clamping size: 0-190mm

Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining,

Self precision: 0.02mm



HE-W068125-270 Self centering vise

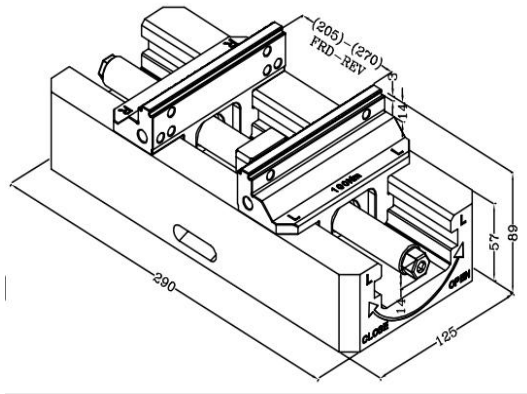
SPECIFICATIONS: Width: 125mm , self centering with double direction

Material: Alloy steel (HRC58-62)

Clamping size: 0-270mm

Application: For 3 axis, 4 axis, 5 axis CNC machine center for vertical or horizontal precision machining,

Self precision: 0.02mm

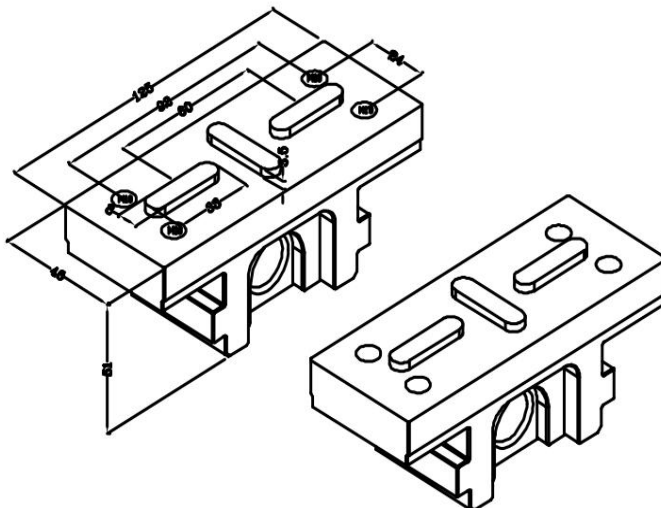
**HE-W068125--W2 Soft Jaw**

SPECIFICATIONS: 125mm*21*45mm , Unhardened.

Material: Alloy steel

Application: For self centering vise

Self precision: 0.02mm



HE-W068-D96-D Adapter plate

SPECIFICATIONS: 180mm*180*27mm , Hardened .

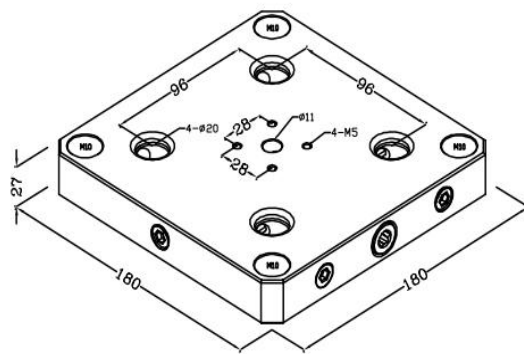
Material: Alloy steel (HRC58)

Repeat accuracy: 0.005mm

Maximum torque: 35Nm

Position Pitch: 96mm

Application: mounting on CNC machine table for quick change, Locking self centering vise Width 125mm, W120mm W200mm

**HE-W068125--W2 Clamping stud Ø20 mm**

SPECIFICATIONS: 20mm*20mm*26.9mm , Hardened .

Material: Alloy steel (HRC52)

Application: mounting on the bottom of self centering vise or workpiece for quick change

